



Lucky 13 Armor Detail Up



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[VIEW IN BROWSER](#)

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Summary

Threw some panel lines on my guy lucky 13.

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Working on a 200% scale for a friend, haven't tried these at standard scale but they're designed at that size. Maybe a 0.2mm nozzle and a low layer height would yield the best results for that size.

Not an easy print, first layer can be difficult.

Tips:

First layer cannot squish too much, otherwise lines get too close.

Orientation is set in the 3mf to match orientation of original pieces, individual pieces need to be oriented as the original models.

UPDATE 8.16.23: Widened all of the panel lines that get printed on the bed by .1mm. This should mitigate some of the first layer squashing closing up the lines. Also included a more printable set of ears and knees.

This remix is based on



LUCKY 13 Printable Jointed Figure

by soozafone



Head, Rifle and Shoulder parts for LUCKY 13

by BaGooN



Lucky 13 - Forearm RMX

by Alioth



Shoulders mod for Lucky 13

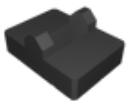
by Alioth

Model files

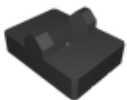


Wider Lines

20 files



knee-1.3mf



knee-2.3mf



upper-arm-left.3mf



hand-left.3mf



ear.3mf



shin-2.3mf



foot.3mf



eye.3mf



chest.3mf



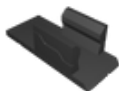
shoulder-upper-left.3mf



wrist-left.3mf



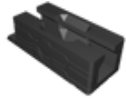
shoulder-lower-left.3mf



thigh-1.3mf



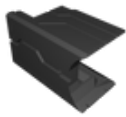
thigh-2.3mf



shin-1.3mf



waist.3mf



forearm-left.3mf



abdomen.3mf



chest-lower.3mf



head.3mf



Individual parts

21 files



hand-left.stl



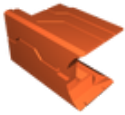
knee.stl



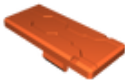
head.stl



upper-shoulder-armor.stl



forearm-lower.stl



shin-2.stl



shoulder-left.stl



lower-chest.stl



thigh-1.stl



ear.stl

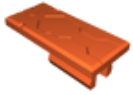
☐ wont fit unless you cut off 1.2mm of the peg, also hard to print



waist.stl



upper-arm-left.stl



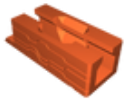
thigh-2.stl



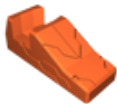
abdomen.stl



chest.stl



shin-1.stl



foot.stl



eye.stl



ear-21.stl

☐ this one fits much better and is easier to print



knee-2.stl



forearm-upper.stl



detailed-armor-v1.3mf

☐ All the pieces minus ear and eye, should be mirrored properly for arms and legs



detailed-armorwiderlines.3mf

☐ All pieces plated with wider lines.

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