

Sand Molds

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[VIEW IN BROWSER](#)

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Summary

Some sand molds



8.55 hrs



4 pcs



0.20 mm



0.40 mm



PLA



116 g



Prusa
MK3/S/S+

[Seasonal designs](#) > [Summer](#)

Tags: [sand](#) [sandtoy](#) [toy](#) [mold](#) [moldingandcasting](#)
[moldings](#) [molding](#) [moldmaking](#) [sandbuilding](#)

Scale the model 1000% to get original size.

Slicing info:

- Walls 2-3;
- Bottom layers 5-8;
- No top layers;
- No infill;
- Supports were needed.

Model files



ghost_with_glasses.stl



fire.stl



star.stl



eye.stl

Print files



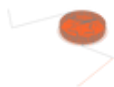
ghost_with_glasses_02mm_pla_mk3s_2h55m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 2.89 hrs ⚖️ 37 g 🖨️ Prusa MK3/S/S+



fire_02mm_pla_mk3s_1h58m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 1.96 hrs ⚖️ 28 g 🖨️ Prusa MK3/S/S+



star_02mm_pla_mk3s_2h3m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 2.05 hrs ⚖️ 28 g 🖨️ Prusa MK3/S/S+



eye_02mm_pla_mk3s_1h39m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 1.65 hrs ⚖️ 23 g 🖨️ Prusa MK3/S/S+

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