



## XL Multi-Tool Manual calibration



Prusa Research

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### Summary

This Gcode is used to verify and fine-tune automatic tool calibration.



0.13 hrs



6 pcs



0.20 mm



0.60 mm  
0.40 mm



PLA  
PET



2 g



Prusa XL

[3D Printers](#) > [Test Models](#)

More information in this [article](#).

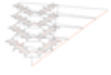
### Print files

**manual\_calibration\_2t\_06\_pla.gcode**



🌀 PLA 🌀 0.60 mm ≡ 0.20 mm ⌚ 0.03 hrs ⚖️ 1 g

### manual\_calibration\_5t\_06\_pla.gcode



🌀 PLA 📏 0.60 mm ⚖️ 0.20 mm ⌚ 0.09 hrs 📊 1 g

### manual\_calibration\_2t\_04\_pla.gcode



🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 0.03 hrs 📊 1 g 🖨️ Prusa XL

### manual\_calibration\_5t\_04\_pla.gcode



🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 0.10 hrs 📊 1 g 🖨️ Prusa XL

### manual\_calibration\_2t\_04\_petg.gcode



🌀 PET 📏 0.40 mm ⚖️ 0.20 mm ⌚ 0.03 hrs 📊 1 g 🖨️ Prusa XL

### manual\_calibration\_5t\_04\_petg.gcode



🌀 PET 📏 0.40 mm ⚖️ 0.20 mm ⌚ 0.10 hrs 📊 1 g 🖨️ Prusa XL

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