



Singapore's 5 Stars



ElGato

[VIEW IN BROWSER](#)

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Summary

Dropping this for you to print for your National Day Parade party on Aug 9. Let's celebrate our nation's birthday!



4.02 hrs



1 pcs



0.20 mm



0.40 mm



PLA



47 g



Prusa MINI /
MINI+

[Household](#) > [Home Decor](#)

Tags: [national](#) [birthdaydecoration](#) [independenceday](#)
[decoration](#) [birthday](#)

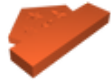
I thought I'd publish this for fellow Singaporeans to print and display for our NDP parties. It reminds us of the national ideals represented by the stars in our flag.

In hindsight, I should have printed the model about 50% larger (only in the X and Y axes, of course) so that the words are more readable.

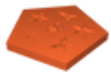
I implemented color changes at the layer heights shown in the screenshots from PrusaSlicer (if you choose not to scale up Z axis). I also added a modifier to increase the infill to 50% at the bottom of the piece while the top part was kept at 15% so that it is bottom heavy and the center of

gravity is lowered.
Happy Birthday, Singapore!

Model files

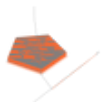


sg5stars.3mf



sg5starsmodel.3mf

Print files



sg5stars_04n_02mm_genericpla_mini_4h1m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 4.02 hrs ⚖️ 47 g 🖨️ Prusa MINI / MINI+

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