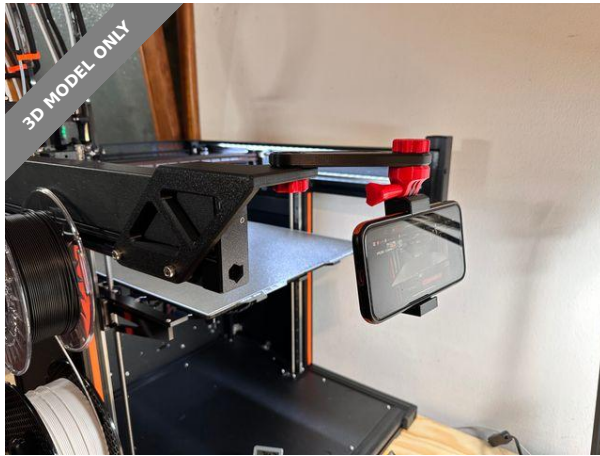




SMARTPHONE/ GOPRO HOLDER FOR PRUSA XL



Manuel

[VIEW IN BROWSER](#)

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Summary

Very convenient and practical for attaching a smartphone or Go Pro to your XL

[3D Printers](#) > [Prusa Parts & Upgrades](#)

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SMARTPHONE/GOPRO HOLDER FOR PRUSA XL

Very convenient and practical for attaching a smartphone or Go Pro to your XL. Through Prusa Connect you can connect your old smartphone and use it as a cam to see your print or you can fix a Go Pro to make timelapses

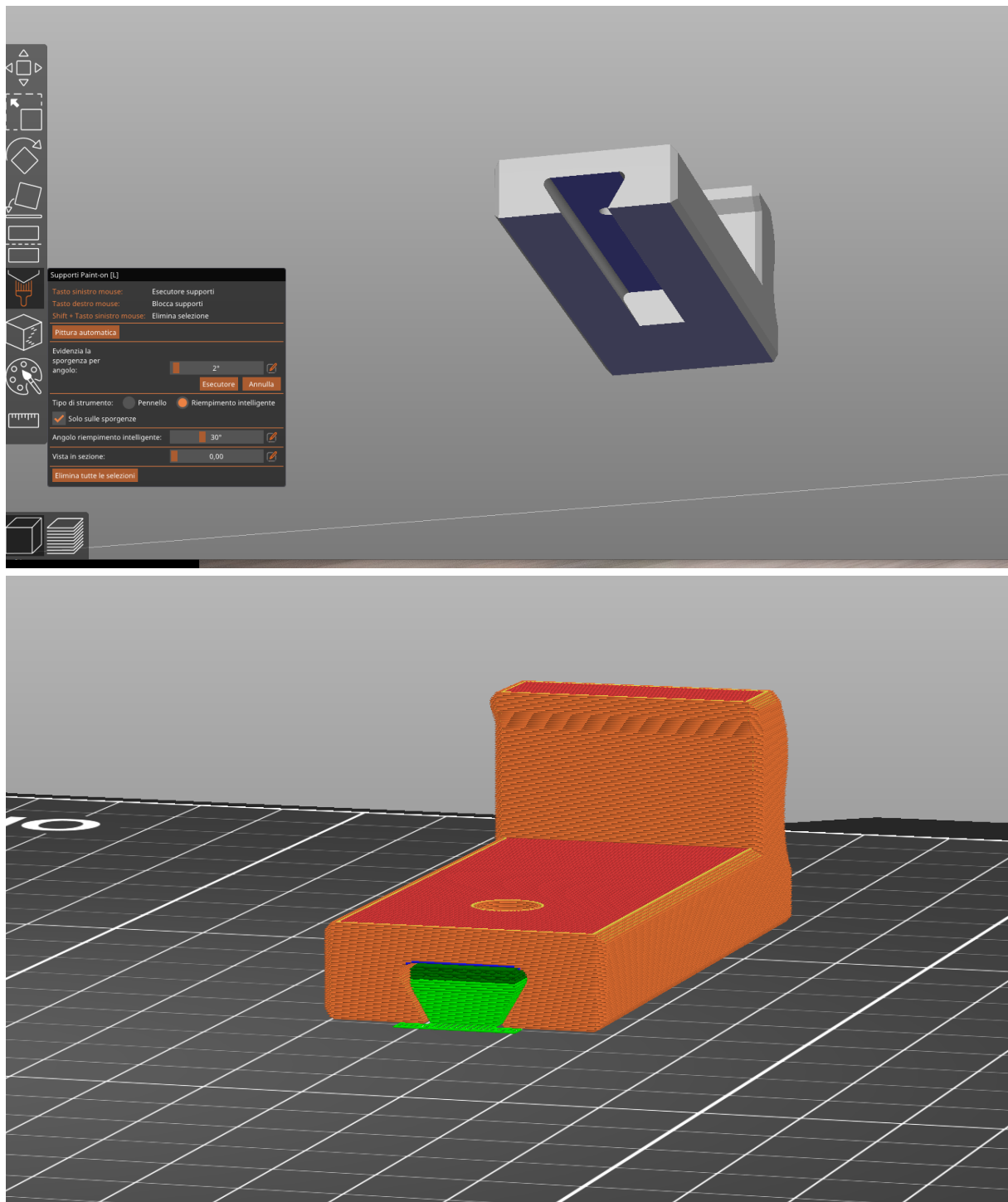
YOU WILL NEED THE FOLLOWING ITEMS:

- 2 T-NUT M6
- 2 SCREWS M6X20
- 1 SCREW M5x45
- 1 NUT M5
- 1 SCREW M3x16/20
- 1 NUT M3

PRINTING INSTRUCTIONS :

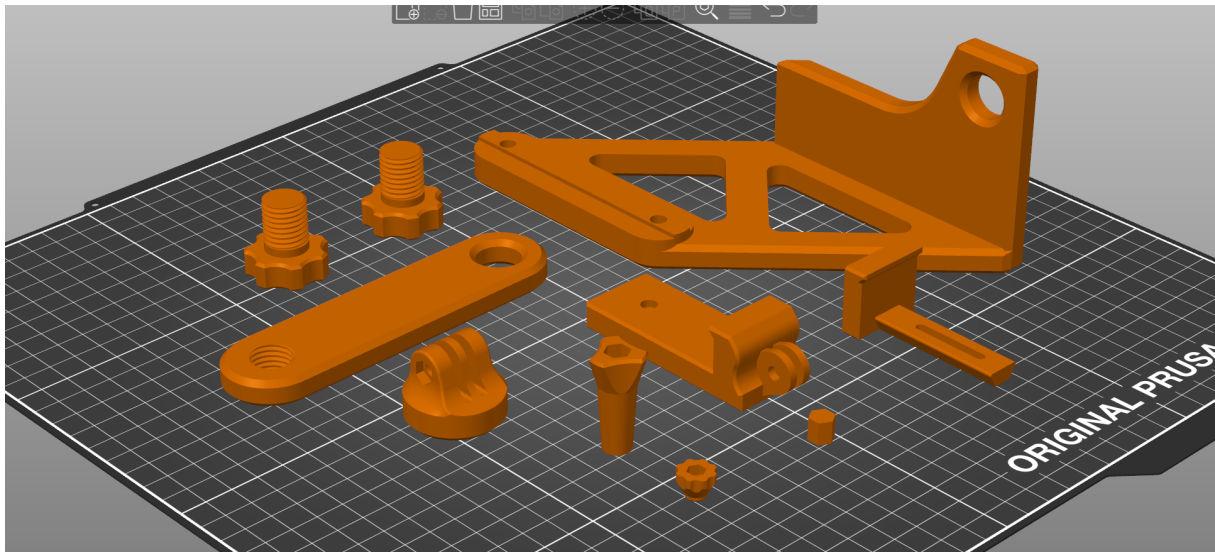
- **MATERIAL:** PET-G
- **NOZZLE :** 0.4/0.6
- **LAYER HEIGHT:** 0,2/0,3
- **WALLS:** 3/4
- **BOTTOM AND TOP LAYER:** 4/5
- **INFIL:** 40/50%
- **SUPPORTS :** ONLY ON SMARTPHONE SUPPORT

PLACE THE SUPPORTS MANUALLY AS SHOWN IN THE IMAGE



LEAVE THE DEFAULT SETTINGS IN PRUSASLICER FOR THE SUPPORTS

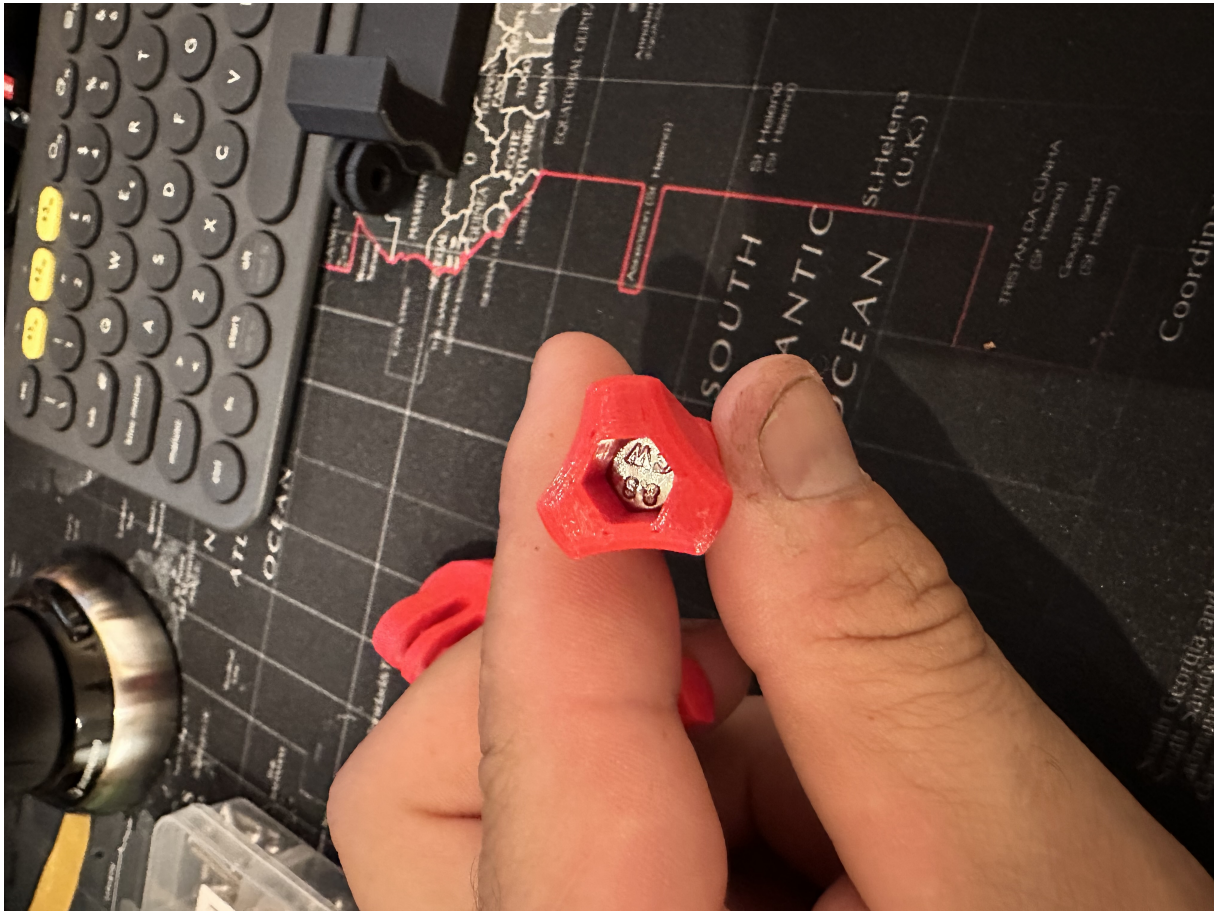
THESE OBJECTS MUST BE PLACED LIKE THIS



Once everything is printed, we start assembling the various pieces. You will need an M5x45 screw and an M5 nut

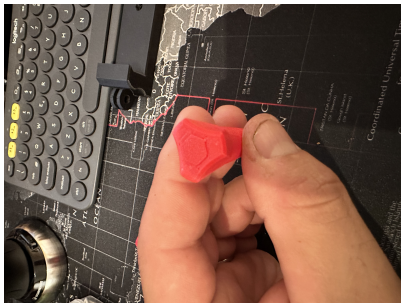
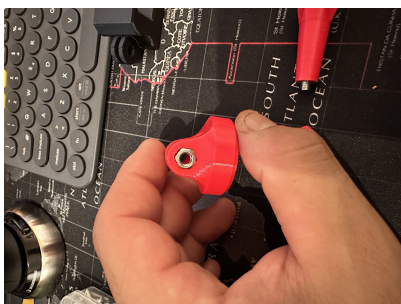


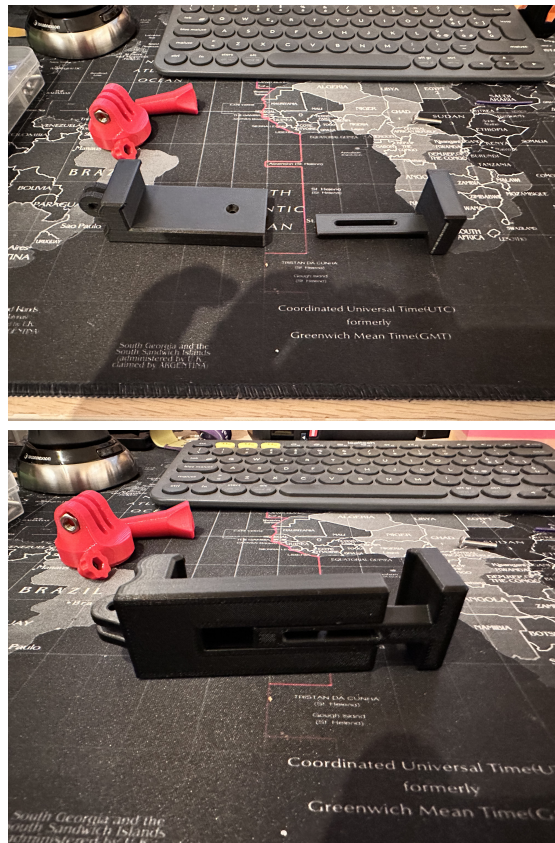
Insert the M5x45 screw into the handle and push it all the way in



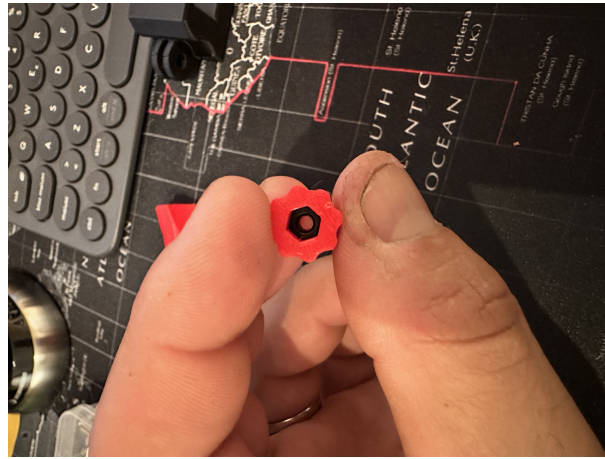
finally insert the cap and position the M5 nut in the GO PRO connection joint

Assemble the smartphone holder

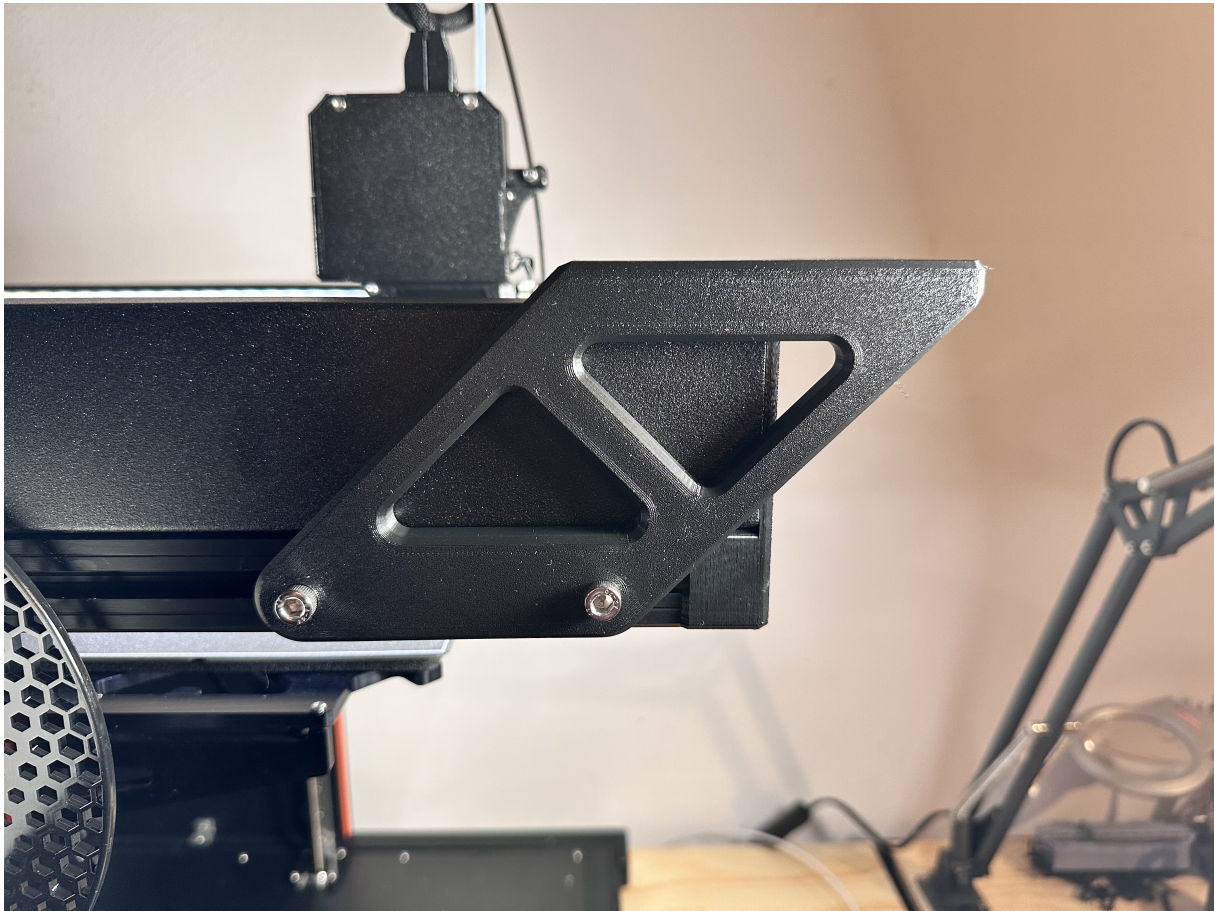




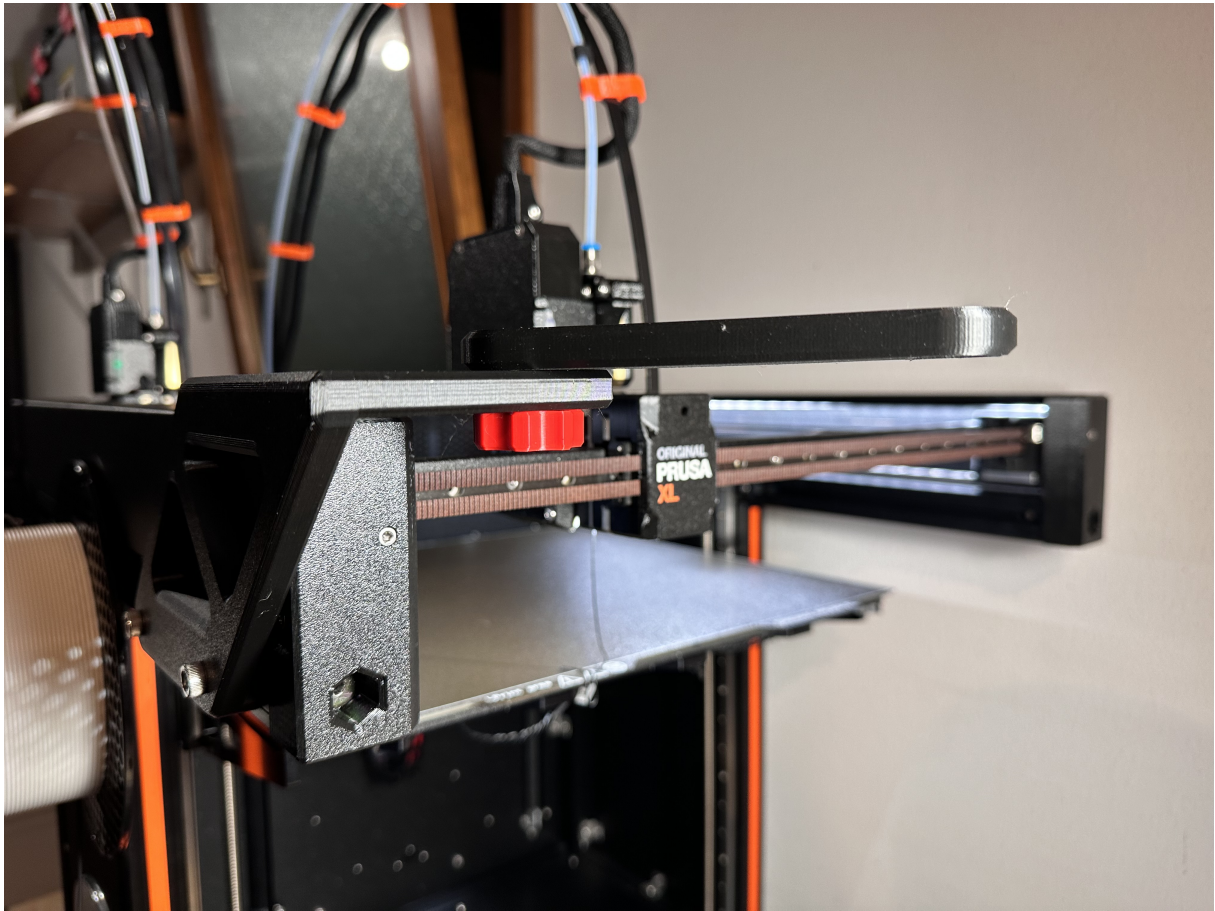
insert the M3 nut in the knob and the M3x16 screw in the smartphone holder



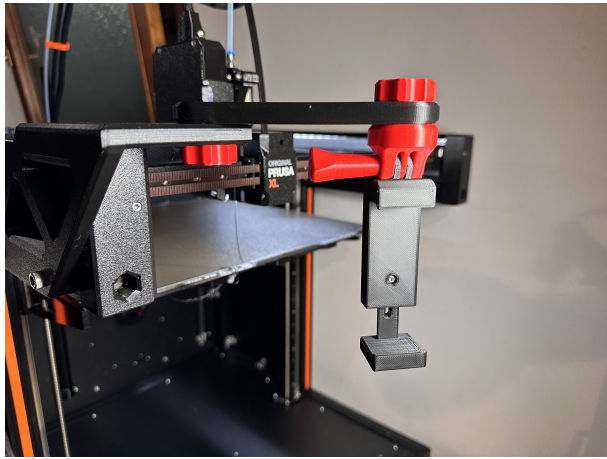
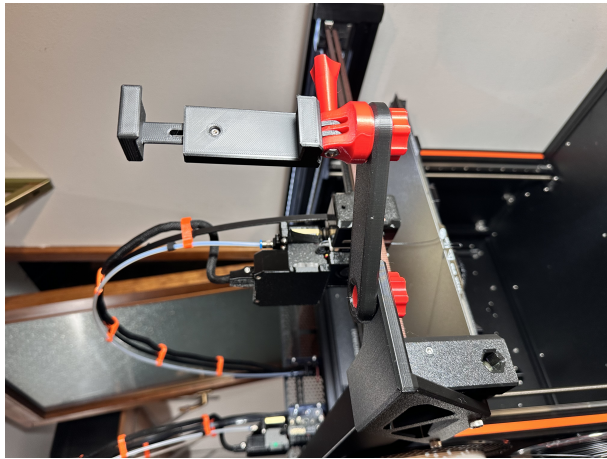
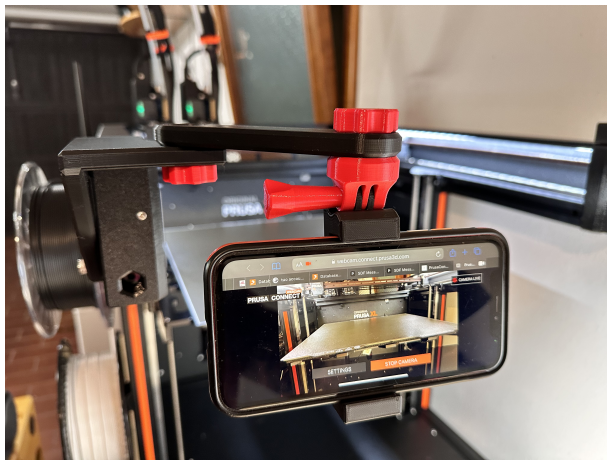
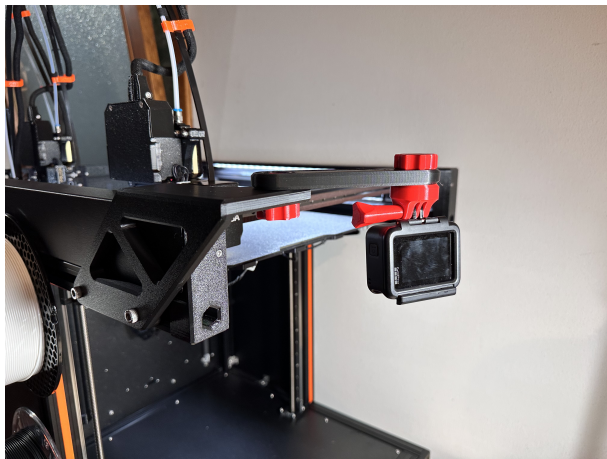
Now fix the bracket to the frame of the XL based on which bracket you printed right or left using the 2 T-NUTS and the 2 M6x20 screws



fix the arm to the bracket using one of the 2 screws you printed, it must be positioned on the threaded hole of the arm



finally mount the smartphone holder as you prefer, above or below



Model files



smartphone holder fixing screw

2 files



screw-handle.3mf



cork.3mf



Smartphone support

3 files



smartphone-support-1.3mf



locking-screw.3mf



smartphone-support.3mf



Arm-joint

3 files



go-pro-connection-joint.3mf



screw.3mf

☐ print 2 pieces



arm.3mf



Frame fixing bracket

2 files



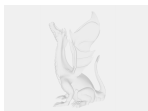
frame-fixing-bracket-dx.3mf

☐ print this if you want to mount it right



frame-fixing-bracket-sx.3mf

☐ print this if you want to mount it on the left



smartphone-holder-for-prusa-xl.step

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