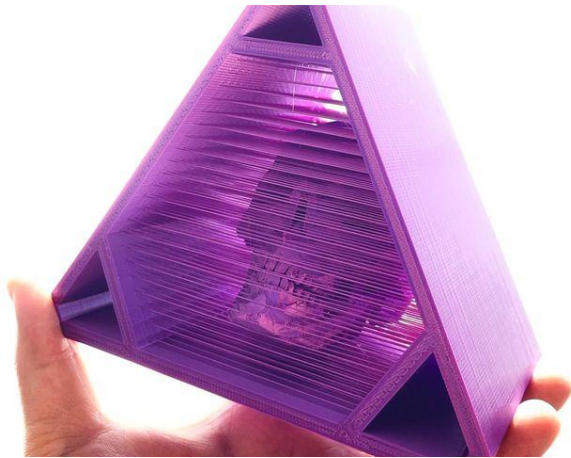




Suspended Lowpoly Skull



Maker.Brau

[VIEW IN BROWSER](#)

updated 15. 9. 2023 | published 15. 9. 2023

Summary

3D-printed desktop ornament featuring a floating skull. Print at 0.2mm layer height, no supports needed.



16.80 hrs



1 pcs



0.20 mm



0.40 mm



PLA



157 g



Creality
Ender 3

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This artistic desktop ornament features a floating skull within, thanks to the ingenious use of bridges enabled by 3D printing technology. For optimal results, it is recommended to print the piece with a layer height of 0.2 mm and with just two walls, which is sufficient to keep the structure in its proper position. It is crucial to note that each bridge is delicate; therefore, any contact or pressure that could detach it should be avoided. No supports are required for printing, and the original orientation should be maintained to avoid complications. If you do not see the bridge lines in the slicer preview, ensure that the first layer's height is set to 0.2 mm. UPDATE 15-09-23: A .3mf file has been added for multi-color printing with MMU3, in a two-color setup.

This remix is based on



Low Poly Skull

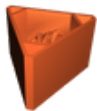
by Peter Farell



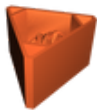
Suspended Hand

by STomHacks

Model files



suspendedskull.stl



suspendedskull.3mf

Print files



calavera_16h48m_020mm_200c_pla_ender3.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.20 mm ⌚ 16.80 hrs ⚖️ 157 g 🖨️ Creality Ender 3

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