



Zipper Pull - Skull Face



Whadup

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Summary

Boring zippers no more! Expanding the Zipper Pull collection - don't get spooked by this one!



1.16 hrs



2 pcs



0.20 mm



0.40 mm



PLA



13 g



Prusa MINI /
MINI+

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Items you need:

- 2 x “4mm x 30cm” paracord.
- *4 x “3mm (diameter) x 2mm (thick)” magnets (neodymium magnets are recommended for better holding power).
- *2 x “12mm” wiggly eyes.
- Super glue (for the eyes, mouth and magnets).

*If you do not have wiggly eyes and magnets, I have included a 3D printed option - **Eyes** (black and white part) & a **Connector**.

Suggested print settings for the **Main Body**:

- Layer height 0.2mm.
- Infill 30%.
- Position the print in a way that the joining face is facing downwards.
- No supports are needed.

Suggested print settings for **Mouth**:

- Layer height 0.2mm.
- Infill 15%.
- Brim: Width 2mm.
- Brim Separation Gap: 0.2mm.
- Position the print in a way that the chamfered side is facing upwards.
- No supports are needed.

Affix the mouth to the main body with the chamfered side facing downwards.

For more interesting zipper pull charms, be sure to track this tag (**Zipperrific**).

We've even conjured up a little **home** for our zipper pulls – because they deserve a stylish rest when they're not out and about with you! And to top it off, each zipper pull features a sneaky slit perfect for showcasing photos, name cards, and more. They're not just zipper pulls; they're your new tiny, table-top pals!



NOTE

Most of our designs are printed and tested on a Prusa Mini and MK4, so tolerances may vary if you are using a different brand. While we strive for a smooth experience with our designs, we appreciate your understanding if tolerance issues arise.

Model files



skull-l-theewhatbrandsg.stl



skull-r-theewhatbrandsg.stl



skull-mouth-theewhatbrandsg.stl

Print files



skull_04n_02mm_pla_mini_1h8m.gcode

🌀 PLA 📏 0.40 mm 📐 0.20 mm ⌚ 1.13 hrs 📊 12 g 🖨️ Prusa MINI / MINI+



skull-mouth_04n_02mm_pla_mini_2m.gcode

🌀 PLA 📏 0.40 mm 📐 0.20 mm ⌚ 0.03 hrs 📊 1 g 🖨️ Prusa MINI / MINI+

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