



## Pc master race



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## Summary

Layered figurines for multicolor printing

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If printing at 100%

SameInfilHeightMasterKeychain.stl inside layer is 2 mm lower than outer layer, switch to black at 8mm (if not printing at 100%, switch at 80% total height)

OutlineMasterKeychain.stl one color easy print

LayeredMasterKeychain.stl three color print. black 0-4mm, white 5-6mm, orange 7-8, finish up with black

Using creality slicer you can check when to switch in the preview tab, easy to see when the switch should be done, without calculating anything

# Model files



**layeredmaster.stl**



**sameinfilheightmaster.stl**



**outlinemaster2.stl**

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