



BRZ/FRS/86 Custom Single Cup Holder



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Summary

This is a custom single cup holder replacement for the OEM 2-cup holder for the Subaru BRZ, Scion FR-S and Toyota...

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This is a custom single cup holder replacement for the OEM 2-cup holder for the Subaru BRZ, Scion FR-S and Toyota GT86. Print this in ABS so it can withstand the extra heat while parked outside in the sun. It's designed with a larger diameter hole to be able to fit bigger bottles. This is why there's an insert to then accommodate smaller bottles and cans.

Print Settings

Printer Brand:

Anycubic

Printer:

Kobra Go

Rafts:

No

Supports:

Yes

Resolution:

0.2mm

Infill:

10%

Filament: Any ABS Any

Notes:

I'm not sure if the upper ridge really needs supports but the slicer will put them there. However, the notches on each side at the bottom, I haven't had great results with ABS bridging so you might need them there. I printed fully with supports (organic in Prusa Slicer 2.6.0 Alpha 6) and they removed fairly easily for the most part. I used a heat gun to remove the white markings from the support removals.

Category: Automotive

Model files



insert.stl



brz_custom_cup_holder_-_main_holder.stl

[Find source .stl files on Thingiverse.com](#)

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