



Halloween Raven

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VIEW IN BROWSER

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Summary

Remixed from 5 models that I found on thingiverse. There are holes in the base for adding leds in the pumpkins.



32.43 hrs



1 pcs



0.20 mm



0.40 mm



PLA



291 g



Prusa
MK2.5S &
MMU2S

[Seasonal designs](#) > [Autumn & Halloween](#)

Tags: [halloween](#) [mmu](#) [skull](#) [pumpkin](#) [mmu2s](#) [raven](#)

Remixed from 5 models that I found on thingiverse.
There are holes in the base for adding leds in the pumpkins.

Raven - Casual Pose <https://www.thingiverse.com/thing:3891587>

Pumpkin Head <https://www.thingiverse.com/thing:2605388>

Makies pumpkin <https://www.thingiverse.com/thing:1083821>

mountain of bones <https://www.thingiverse.com/thing:3683012>

Cheshire Pumpkin <https://www.thingiverse.com/thing:2615873>

Print instructions

Update oct 15: I added v2 of the base and wood that allows the raven to be printed separate from the base and makes the supports easier to remove. They can still be printed as one model.

I also added base_skulls_v2 that is a base without the pumpkins.

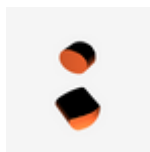
The gcode is created from default mk2.5 mmu2s profile with default Prusament PLA except 205C first layer temp.

Print was scaled to 125%, print time was 34 and a half hour.

I used the following filaments:

1. Fillamentum Vertigo Galaxy
2. Fillamentum Light Ivory (changed to Vertigo Galaxy after the skulls)
3. Fillamentum Signal Brown
4. rigid.ink Orange
5. Fillamentum Traffic Red

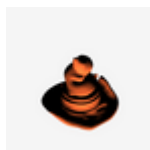
Model files



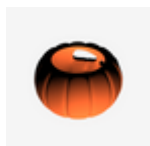
eyes.stl



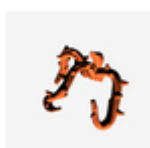
beak.stl



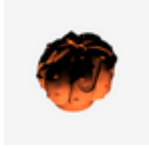
hat.stl



pumpkin1.stl



stem.stl



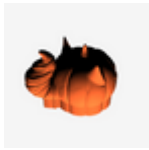
pumpkin2.stl



legs.stl



wood.stl



pumpkin3.stl



body.stl



base.stl



raven.3mf



wood_v2.stl



base_skulls_v2.stl



base_v2.stl

Print files



raven_02mm_pla_mk25smmu2s_1d8h26m.gcode

⚙️ PLA 📏 0.40 mm 📐 0.20 mm ⌚ 32.43 hrs ⚖️ 291 g

🖨️ Prusa MK2.5S & MMU2S

[Find source .stl files on Thingiverse.com](#)

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