



Marble Ladder



PealPrint

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Summary

This Marble Ladder makes an eye-catching desktop distraction, or a fun physics fidget.

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Filament: Designed for PLA

Infill: 5%

Layer hight: First layer 0.35mm, Remaining layers 0.3mm

Nozzle: 0.4

Nozzles temp: First layer 215c, Remaining layers 210c

Bed temp: First layer 60c, Remaining layers 60c

Supports: Yes, Rectilinear. Set overhang threshold to 2 degrees, and pattern spacing to 5mm

Print time: Approximately 10 hours and 7 minutes

Filament required: Approximately 42.15m

Works on 6 inch beds

Works on not heated beds, with the inclusion of at least a 5mm brim, and maybe some glue.

Model files



marble-ladder.stl

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