



Hippo Piggy Bank - No Supports Needed

S Bud Stoner

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Summary

A happy hippo piggy bank.

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Simply print upright with the base flat on the build plate. The main hippo model can be printed in any material you like (I used PLA for the ones in my photos). The plug should be printed with TPU. I use a 3D printing pen to add finishing touches, as seen in the pictures (the hair, eyes, etc.), or alternately it can be painted for good effect. I added some built-in supports for the two front teeth, so you can print with no supports, no raft needed either. I recommend 10% infill for the hippo, and 20% for the plug.

This remix is based on



Hippo bubbler (water pipe)

by Bud Stoner

Model files



hippybank_v1.stl



hippyplug.stl

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