



Umbrella corporation plaque

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Summary

I have a thing for the Umbrella logo so I decided to make one for myself. It's quite chunky so it can stand on its own...

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I have a thing for the Umbrella logo so I decided to make one for myself. It's quite chunky so it can stand on its own but you could always trim off a bit in the slicer and just lean it against something to cut down on the print time.

Print Settings

Printer Brand:

Creality

Printer:

Ender 3

Rafts:

No

Supports:

No

Resolution:

200

Infill:

5

Filament:

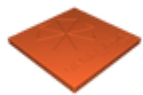
Prusament/Primavalue PLA Black/Red/White

Notes:

A filament switch is required for the text, I simply paused the print when it reached the first text layer

Post-Printing

I couldn't quite get the logo pieces (umbrella_arrow.stl) into the pockets so I took a knife and cut just a tiny bit around the edges of the bottom and then they simply snapped in. Also make sure the corners are sharp. I ended up not even using glue since I can't get the damn things out. I suppose if you'd prefer it you could just scale the pieces down maybe 0.5% or so and glue them in

Model files

umbrella_logo.stl



umbrella_arrow.stl

[Find source .stl files on Thingiverse.com](#)

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