



Peace on Earth Rotatable Print-in- Place Ornament with Built-in Hook



Asphalt3D

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Summary

Let peace revolve around your tree with this spinable globe ornament. Hook & hanger holes included. Quick & easy print.



2.19 hrs



1 pcs



0.15 mm



0.40 mm



PLA



18 g



Prusa MINI /
MINI+

[Seasonal designs](#) > [Winter & Christmas & New Year's](#)

Tags: [hook](#) [hanger](#) [spin](#) [war](#) [ball](#) [rotating](#) [world](#)
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Peace on Earth Ornament

Celebrate the festive season with a meaningful touch by displaying the “Peace on Earth” Ornament. Designed to embody harmony, this all-white, elegant ornament is adorned with the famous saying:

Peace on earth and good will to all

Crafted meticulously for easy printing and hanging, it's a perfect addition to your Christmas decor, reminding us of the true spirit of the holidays.

Your hook or mine?

Use the built-in folding hook for convenience.

Or attach your own decorative hook or string through the pre-made hanger holes.

Delightful Twist

The centerpiece of the ornament, a meticulously crafted globe, is designed to rotate. With a simple spin, you can align the globe to showcase your specific corner of the world during the festive season. Whether you're in snowy Scandinavia or sunny Sydney, your spot on the map becomes a focal point, conversation starter and a fun way to connect with friends and family over shared or dream destinations.

Print-in-Place

No assembly required.

Designed to include self-supported hook deployment and rotating globe.

Print upside-down, flat on the plate.

Support-free

No supports or brims needed.

Just print, pop off the plate, pull up the hook, and firmly twist the cap to start the rotation of the planet.

All-white design

It's like a tiny peace dove, minus the feathers and bird droppings. Perfect for any tree or color scheme!

Print Settings

Layer Height

Tested with PLA and a maximum layer height of 0.15mm.

Larger layer heights may not be supported by the print-in-place hinge.

For greater geographic and typographic detail, try a layer height of 0.10mm.

The South Pole looks best using an Adaptive Layer height of 0.07mm.

Infill

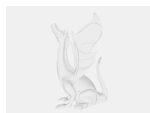
Ever wonder what's inside the globe?
Nothing, zero, nada.
Designed to be printed with 0% infill.

Though the ornament is hollow, we like to think of it as having a core filled with peace.

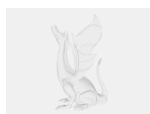
Maybe it's a tiny reminder that if a small ornament can hold so much peace, imagine what we can do on the larger Earth.
It's a small symbol with a big message: peace really does start at home.

Celebrate global harmony with the ornament that embodies "Peace on earth and good will to all"

Model files



earth-20.3mf



earth-20.stl

Print files



earth-20_015mm_pla_mini_2h11m.gcode

PLA 0.40 mm 0.15 mm 2.19 hrs 18 g Prusa MINI / MINI+

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