



## Japanese DARUMA Doll



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### Summary

Japanese DARUMA Doll

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### DARUMA DOLL

I designed the famous Daruma doll.

They can be printed in various colors and each color has a different meaning for example:

red = good luck

purple = health and longevity

yellow = safety and protection

gold = wealth

white = love and harmony

Perfect game for children or excellent gift to give

In addition to the best-known meaning, it is also known as “always standing doll”



I set up the file to be printed upside down and without supports (for the monochrome file), the modular one requires supports.

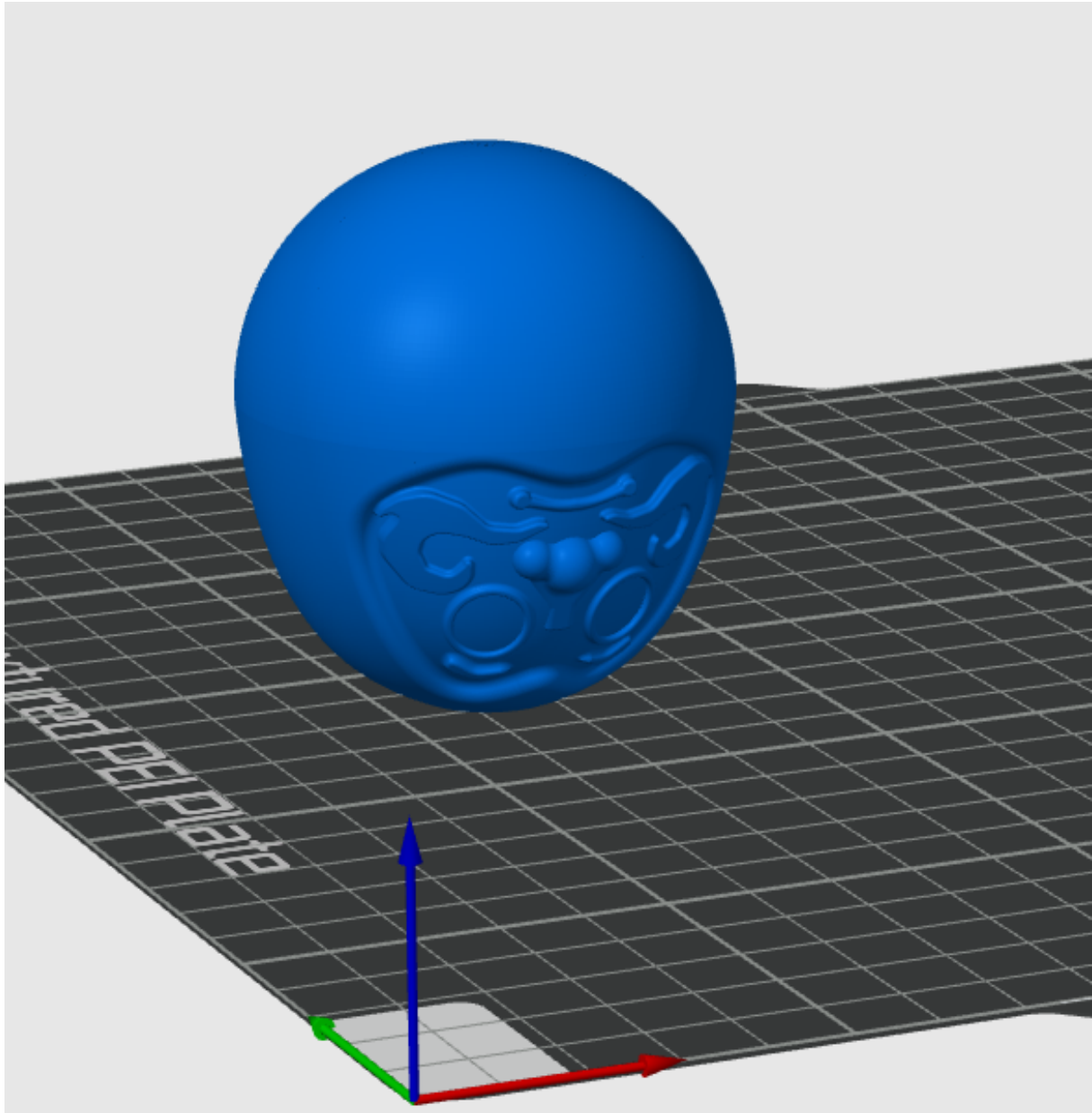
For both the monochrome and composable files, just load the two files into the slicer (orca slicer, bambu studio, Prusa Slicer and Super slicer).

the monochrome daruma and monochrome weight files must be loaded together to manage infills and perimeters differently

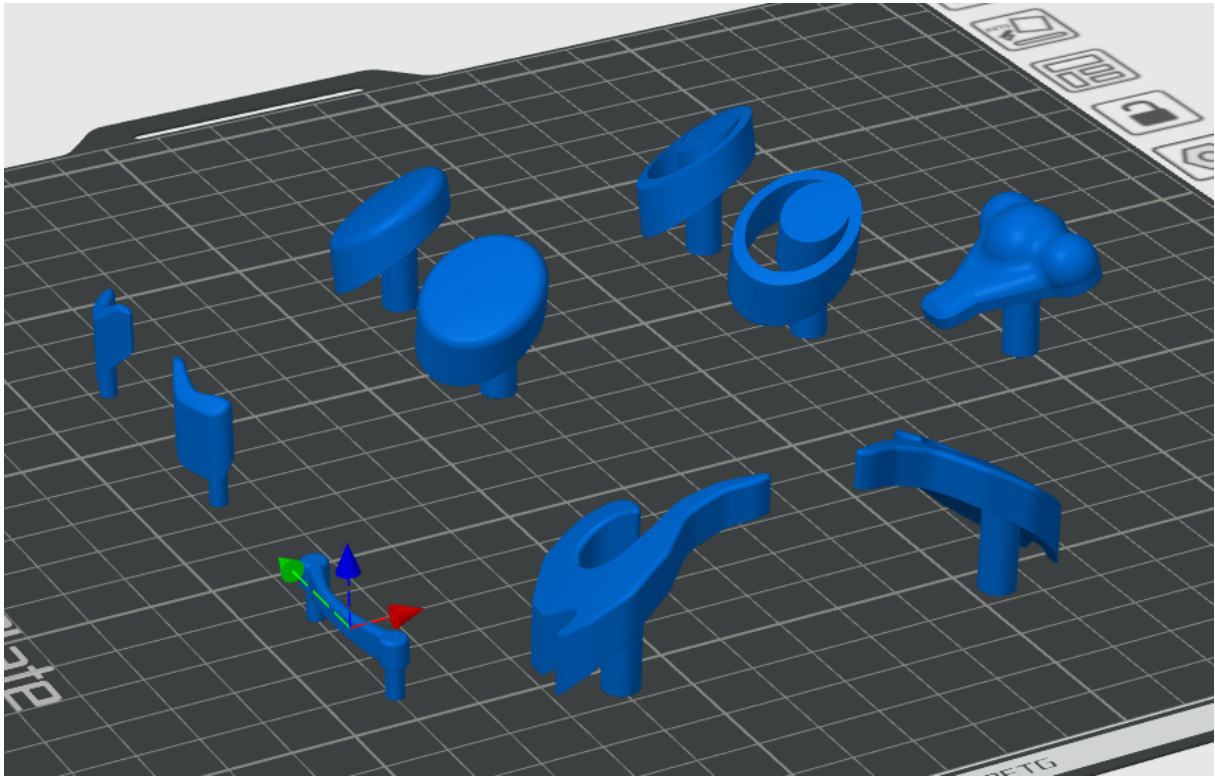
the colors 03 daruma and colors 02 weight files must be loaded together to manage infills and perimeters differently

The external file must be printed with layer height 0.12, 3 perimeters 3 infill 10%. The internal file, 50 perimeters, to give the doll a heavy base to always return to an upright position.

the pieces must be oriented as in the photos



the colored pieces need supports



I also inserted a base between the files to place the Daruma, to use it as an ornament

On the figurines, the eyes can be drawn and applied.

As in real DARUMA dolls

Easy to print

good prints and have fun

## Model files



**monocrome-a-base.stl**



**monocrome-b-weight.stl**



**monocrome-c-daruma.stl**

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**colors-04-lip.stl**

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**colors-07-eye-white.stl**

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**colors-08-eye.stl**

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**colors-06-nose.stl**

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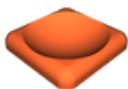
**colors-05-moustache.stl**

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**colors-09-eyebrows.stl**

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**colors-01-base.stl**

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**colors-02-weight.stl**

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**colors-03-daruma.stl**

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