



## VERY BEST - ikea samla clip (55L & 130L) - new design

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### Summary

ikea samla clip (55L) very new design Clip for Ikea Samla Box all other clips are not so functional, so I designed a...

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ikea samla clip (55L)

very new design Clip for Ikea Samla Box  
all other clips are not so functional, so I designed a new one with Fusion 360  
2 days, ca. 20 tests

now I think it's really good  
only for 55L & 130L samla

### Print Settings

**Printer Brand:**

Creality

**Printer:**

CR-10

**Rafts:**

Doesn't Matter

**Supports:**

No

**Resolution:**

0.2

**Infill:**

20%

**Filament:**

basicfil (amazon de) PLA white

**Notes:**

0.2 layer high

3 bottom/top layer

2-3 shells

15-25% infill

S3D:

- default speed: 100-120mm/sec
- outline/infill 50-70% using the new basicfil from amazon de with 210 degrees (after 2 layers I speed up my duetwifi to 300% speed with 235 degrees, +10% extrusion, I like fast printing)

Category: Replacement Parts

## Model files



ikea\_samla\_clip\_55l.stl

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