



Creality K1 Risers Hexagon Accents



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[VIEW IN BROWSER](#)

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Summary

A remix of a few models for the Creality K1 Riser so its printable on a 235mm bed.

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Out of the four corner pieces, the back left and back right are different due to the special back wall for the bowden tube and the toolhead wire.

Everything was printed in PLA with slim three supports. Print the models as is with brim to prevent warping since they are long pieces.

Printing Parameters:

- Material: PLA
- Temp: 235C
- Brim: ON
- Support: ON, Slim Tree

Additional Material:

- M3x10mm - 4 ea - To screw the corner pieces into the frame

To install the corner pieces, remove the original four screws that the K1 lid clips into. Screw those screws into the top hole of each of the corner pieces. Then screw in your M3x10mm screws into the bottom hole and then into the frame of the machine.

You can increase or decrease the size of the sliding vent by 1 or 2% to make it slide smoother or tighter depending on your preference and printer tolerance.

Let me know if you guys want me to make different sides with different slot types. I will be updating this with new side designs.

Happy Printing!

Update: I designed some add-on LED light slots to add more lights to the chambers! Models can be found here.

[Add-on LED Light Fixtures](#)

This remix is based on



K1 sliding Riser

by sanslos



Creality K1, D - Riser K1 - Creality

by Way2Do



K1 Riser corner for Nu-K Riser

by sanslos

Model files



k1-riser-side-print-3.stl



k1-riser-vent-slide-print-3.stl

☐ Test print one first then increase or decrease the size by 1 or 2% to make it fit just right.



k1-riser-back.stl



k1-riser-corner-print-2.stl



k1-riser-corner-back-right.stl



k1-riser-corner-back-left.stl

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