



PM422 Songbird Business Card Holder



Not Pops

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Summary

PROP/non-functional replica of a PM422 Songbird frame by JamesRPatrick used as a business card holder.



8.65 hrs



1 pcs



0.15 mm



0.40 mm



PLA



56 g



Prusa
MK3/S/S+

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Tags: [customizable](#) [gun](#) [businesscard](#) [businesscardholder](#)

This is a PROP/non-functional replica of a PM422 Songbird by JamesRPatrick used as a business card holder. Customizable by editing the text via Orcaslicer. Keep in mind that you **MUST** move the text down to the bottom of the backplate to ensure the best support for the baseplate.

Connectors have been used for effortless and glueless attachment.

Print Settings

All files parts are oriented correctly for printing.

0.15 Layer Height

25% infill with adaptive cubic pattern.

4 walls

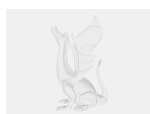
Tree supports (don't use regular supports)

This remix is based on



PM422 Songbird V3

Model files



songbird-card-holder.3mf

Print files



assembly_pla_8h39m.gcode

PLA 0.40 mm 0.15 mm 8.65 hrs 56 g

Prusa Mk3S

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