



Frankford Arsenal X-10 Case Feeder Block



Tony Wang

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Summary

Disables the case feeder on a Frankford Arsenal X-10 press.

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A remix of [yzfdmeier's Frankford Arsenal X-10 Case Feeder Shuttle Block](#). I cleaned up some details that improved the overall fit and finish. Also, added a maker's mark to differentiate mine from his.

To use, push the case shuttle towards the front of the press. Then insert the case feeder block by tipping the front of the feeder block into the cavity for the case feeder ram. Complete insertion by inserting the rear of the feeder block into the cavity. Finally release the case shuttle and it'll be held back by the block.

Print Settings

Set resolution to 0.2, wall count to 6, and your top and bottom layer count to 6.

Arrange the piece on its side. Refer to the image showing the print orientation.

Post-Printing

There is not much post processing that is required asides from removing support material.

This remix is based on



Frankford Arsenal X-10 Case Feeder Shuttle Block

by yzfdmeier

Model files



case-feeder-block.stl

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