



Spiral Ornament by PRNTR3D - Super Easy Print - Vase Mode



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Summary

A very easy but amazing to look at, and strong spiral ornament. The tips wont break off with this model :)

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Dont forget to post your makes!

I use the following settings to print this model with a hole for hanging:

- Orientation: Top
- Brim: 5mm
- Mode: Vase
- Bottom layers: Enough to get two layers into the spiral, about 40 for 0.3mm or 60 for 0.2mm layer heights. This only costs an additional 2-3 grams of material.
- Cooling: set lowest speed to 3mms

The stl file is scaled to 120mm in height and 58mm in both X and Y dimensions, but the 3mf file is not. You can adjust the scale according to your preference. I have printed them at 12% scale and they worked well.

Model files



custom-ornament-full1.stl



custom-ornament-full1.3mf

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