



## Beautiful Christmas Ornaments - Vase Mode Easy Print



PRNTR3D

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### Summary

This year, I decided to create something original. I hope you enjoy it, Happy Holidays!!

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Dont forget to post your makes!

I use the following settings to print this model with a hole for hanging:

- Orientation: Top
- Brim: 5mm
- Mode: Vase
- Bottom layers: Enough to get two layers into the spiral, about 40 for 0.3mm or 60 for 0.2mm layer heights. This only costs an additional 2-3 grams of material.
- Cooling: set lowest speed to 3mms

The stl file is scaled to 120mm in height and 58mm in both X and Y dimensions, but the 3mf file is not. You can adjust the scale according to your preference. I have printed them at 12% scale and they worked well.

# Model files



**custom-ornament-full1.stl**



**custom-ornament-full1.3mf**

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