



2023 Vase Mode Ornaments



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Summary

These are ornaments to be printed in vase mode. All use a 3/4" or 20mm ornament top.

[Seasonal designs](#) > [Winter & Christmas & New Year's](#)

Tags: [vase](#) [christmas](#) [ornament](#)

These are a selection of vase mode Christmas ornaments I designed. They all use a 3/4" or 20mm ornament top.

I'd suggest printing them with 6-8 solid bottom layers. The "Star" and "ZigZag" ornaments are challenging prints that need decent cooling and benefit from a .6 or .8mm nozzle with a larger extrusion width. Use lots of cooling on them and print them with a brim. The other ones can be printed more easily and need much less cooling. If you use less fan, you can get away with no brim. When printed on my Mk3, I still used a brim. When printed on my RatRig (CoreXY) with a stationary print bed, the brim was optional unless using a high fan.

Model files



icicle.obj



wavyball2.obj



zigzag.obj



oblong1.obj



starornament.obj



oblong2.obj

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