



## Sunglass Gorilla (Hueforge)



mbaggerc

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### Summary

5 color filament painted print made using HueForge.

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Print at 100% infill with a layer height of 0.08mm with a base layer of 0.2mm

#### Filaments Used:

PLA+ Sunlu Black  
PLA 3DE Premium Grass Green  
PLA+ Sunlu Light Green  
PLA Rambery Lime Green  
PLA 3DE Basic Light Grey

#### Swap Instructions:

Start with Black  
At layer #8 (0.76mm) swap to Grass Green  
At layer #12 (1.08mm) swap to Light Green  
At layer #16 (1.4mm) swap to Lime Green  
At layer #20 (1.72mm) swap to White for the rest.

**\*If Scaling the model make sure not to adjust the Z-Height of the model\***

## Model files

**3mf-for-bambu-lab-gorilla-5-colors\_front\_200x200.3mf**

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**sunglass-gorilla\_front\_200x200.obj**

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**sunglass-gorilla\_front\_200x200.stl**

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