



## Trollface Magnet



Synth3D

[VIEW IN BROWSER](#)

updated 23. 4. 2019 | published 23. 4. 2019

### Summary

You can glue a 10 x 1.5 mm round magnet in the base.



1.67 hrs



1 pcs



0.20 mm



0.40 mm



PLA



26 g



Prusa  
MK3/S/S+

[Art & Design](#) > [2D Plates & Logos](#)

Tags: [frog](#) [game](#) [circle](#) [reddit](#) [trollface](#) [meme](#) [doge](#)  
[feels](#) [pepe](#) [spurdo](#) [4chan](#) [dickbutt](#) [sparde](#)

You can glue a 10 x 1.5 mm round magnet in the base.

### Print instructions

Recommended infill angle: **0°**

Low speed and high temperature will create a shiny top surface.

There are "holes" inside the model to make some of the top layers more uniform, and they were created with **0.2 layer height** in mind.

If your top surface is not flat & shiny and you see scarring, then make sure to check this guide: <https://bit.ly/2UtN0I1>

## Model files



trollface.stl

## Print files



trollface.gcode

PLA 0.40 mm 0.20 mm 1.67 hrs 26 g Prusa MK3/S/S+

## License ©

This work is licensed under a  
[Creative Commons \(4.0 International License\)](https://creativecommons.org/licenses/by-nc-sa/4.0/)



**Attribution—Noncommercial—Share Alike**

- 
- ✗ | Sharing without ATTRIBUTION
  - ✓ | Remix Culture allowed
  - ✗ | Commercial Use
  - ✗ | Free Cultural Works
  - ✗ | Meets Open Definition