



TerraOnion MODE top for laserbear mount



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Summary

This is a remix of the Laser Bear Industries Dreamcast MODE Mount. This version removes the top SD card loader for use...

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This is a remix of the [Laser Bear Industries Dreamcast MODE Mount](#). This version removes the top SD card loader for use with Internal HDD/SSD only. It also adds 2 more 1.5mm fiber optic light pipe holes so you can see all 3 status LED's for the MODE. You can download the rest of the mount kit from [their website here](#). Screws are required to assemble with this top, they are 3 #4x1.25", 1 #4x.75", 4 M2x6mm. If you want the original with SD card there are more screws required, see Laser Bear's website. You will also need to source, 1.5mm plastic fiber optic. Amazon has it for cheap.

Print Settings

Printer:

Sovol SV01 Pro

Rafts:

No

Supports:

No

Resolution:

.2

Infill:

20%

Filament:

PolyMaker PLAPro

any

Notes:

I printed it a 35mm/s for increased accuracy especially for the light pipe holes, but it should be fine printing up to 60mm/s if your printer is dialed in. Print top surface on build plate. If you have good adhesion its ready to print, if not add a brim. The first version I printed top facing up , with supports (a waste of material), and ironed the surface for a super smooth finish. But subsequent prints I've done "upside down" for speeds sake and they come out fine.

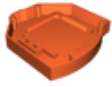
Category: Video Games

This remix is based on



Downloads

Model files



dreamcast_mode_top.stl

[Find source .stl files on Thingiverse.com](#)

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