



## Motivational Keyfob

a artsef

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### Summary

Thought it was a good idea to apply some 'power of positive thinking' and make a keyfob with the idea...



1.58 hrs



3 pcs



0.20 mm



0.40 mm



PLA



20 g



Prusa  
MK3/S/S+

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Tags: [keychain](#) [keys](#) [motivational](#) [keyfob](#)

Thought it was a good idea to apply some 'power of positive thinking' and make a keyfob with the idea.

There are three typeface versions, Balloon Bd BT italic, plain Arial, bold italic and Arial Black italic.

Enjoy!

### Print Settings

**Printer Brand:**

Prusa

**Printer:**

i3 MK3

**\*\*Rafts:\*\*** Doesn't Matter

**Supports:**

Doesn't Matter

**\*\*Resolution:\*\*** 0.2mm

**Infill:**

10%

**\*\*Filament:\*\*** [ Generic PLA ](<http://www.amazon.com/s?url=search-alias&field-keywords=Generic+PLA&tag=thingiverse09-20>) 2 colour, sufficiently contrasting

**Notes:**

Takes about 30 mins and there will be a pause when the filament needs to be changed from the base to text colour - the Gcode files have this set already - the text is made of three layers.

Just glue the two halves back to back, attach the jump rings and it's done.

Category: Keychains

## Model files



sides\_12\_buildplate\_-\_2\_colour\_balloon\_bd\_bt\_ital.stl



sides\_12\_buildplate\_-\_2\_colour\_arial\_bold\_italic.stl



**sides\_12\_buildplate\_-\_2\_colour\_arial\_black\_italic.stl**

## Print files



**sides\_12\_buildplate\_-\_2\_colour\_balloon\_bd\_bt\_it.gcode**

PLA 0.40 mm 0.20 mm 0.48 hrs 6 g Prusa MK3/S/S+



**sides\_12\_buildplate\_-\_2\_colour\_arial\_bold\_itali.gcode**

PLA 0.40 mm 0.20 mm 0.54 hrs 7 g Prusa MK3/S/S+



**sides\_12\_buildplate\_-\_2\_colour\_arial\_black\_ital.gcode**

PLA 0.40 mm 0.20 mm 0.56 hrs 7 g Prusa MK3/S/S+

[Find source .stl files on Thingiverse.com](#)

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