



Kirby Lightbox Lamp



Valda3D

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Summary

a lightbox lamp of Kirby

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Take a look to my Patreon ----- <https://www.patreon.com/Valda3DPrinting> A multicolor 3D model of KIRBY, as lightbox

4 Colors

You will find each file named by color for an easy setting.

- Import them in Bambulab/Orca as single object with multiple parts.
- Assign each color to the same named part ("wall" is always withe to create a nice bright outline)
- The "Backbox" have two 4.5mm hole for hanging and one more on the bottom for wiring
- Use a PEI Textured plate for an optimal result
- Print White for last

To achieve a nice result be sure to have settings as follow

- first layer flow ratio = 1.05
- wall transitioning threshold angle = 50°
- Infill/wall overlap = 20%
- Avoid crossing walls

Once you have printed the model glue inside the backbox a ledstrip (multicolor or withe) and wire it trough the provided hole... you have your lightbox ready! ^_^

If you like my works follow me also on [Instagram](#)

Model files



red.stl



pink.stl



white.stl



black.stl



backbox.stl



walls.stl

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