



# Hueforge Skull

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## Summary

Human skull created by Hueforge

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Human Skull created using Hueforge. Can be printed using layer changes. No MMU/AMS necessary.

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

Filaments Used:

PLA+ Sunlu Black Transmission Distance: 0.6

PLA+ Sunlu Grey Transmission Distance: 2

PLA BambuLab Matte Ash Gray Transmission Distance: 1.5

PLA+ Sunlu White Transmission Distance: 5

Swap Instructions:

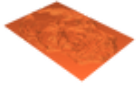
Start with Black

At layer #15 (1.28mm) swap to Grey

At layer #24 (2mm) swap to Ash Gray

At layer #37 (3.04mm) swap to White for the rest.

## Model files



**bw-skull-smooth\_front\_173x250\_s\_c.stl**

## Other files

**bw-skull-smooth\_describe.txt**

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