



## Lampshade with double walls



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[VIEW IN BROWSER](#)

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### Summary

Lampshade with double walls for IKEA Stråla



53.39 hrs



5 pcs



0.20 mm



0.40 mm



PLA



641 g



Prusa  
MK3/S/S+

[Household](#) > [Other House Equipment](#)

This lampshade is for IKEA Stråla Art.No **203.664.04**

The lampshade has double walls with 24 see thru bars on each wall

The inner wall is adjusted so you never see the LED lamp, just the light

It takes a long time to print on the MK3S

I've printed it on MK4 with Input Shape mode and took less than 8 hours

**Check out this also ...** <https://www.printables.com/model/831892-lampshade-mount-for-ikea-skafte-table-lamp-base>

## Model files



STL

2 files



**lampshade\_screw.stl**

☐ use brim



**lampshade\_doublewalls.stl**



3MF

2 files



**lampshade\_screw.3mf**

☐ with brim



**lampshade\_doublewalls.3mf**

## Print files



MK4

3 files



**lampshade\_screw\_04n\_02mm\_pla\_mk4\_1h51m.gcode**

 PLA  0.40 mm  0.20 mm  1.85 hrs  21 g  Prusa MK4



### lampshade\_doublewalls\_04n\_02mm\_pla\_mk4\_21h3m.gcode

PLA 0.40 mm 0.20 mm 21.04 hrs 206 g Prusa MK4



### lampshade\_doublewalls\_04n\_02mm\_pla\_mk4is\_7h24m.gcode

PLA 0.40 mm 0.20 mm 7.39 hrs 206 g Prusa MK4

THIS ONE WITH INPUT SHAPER



MK3S

2 files



### lampshade\_screw\_02mm\_pla\_mk3s\_2h0m.gcode

PLA 0.40 mm 0.20 mm 2.01 hrs 21 g Prusa MK3/S/S+



### lampshade\_doublewalls\_02mm\_pla\_mk3s\_22h57m.gcode

PLA 0.40 mm 0.20 mm 22.95 hrs 206 g Prusa MK3/S/S+

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