



Cradle of Filth Keychain & Logo



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updated 3. 2. 2024 | published 3. 2. 2024

Summary

Keychain & Logo of the band Cradle of Filth

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Tags: [music](#) [metal](#) [blackmetal](#) [cradleoffilth](#)

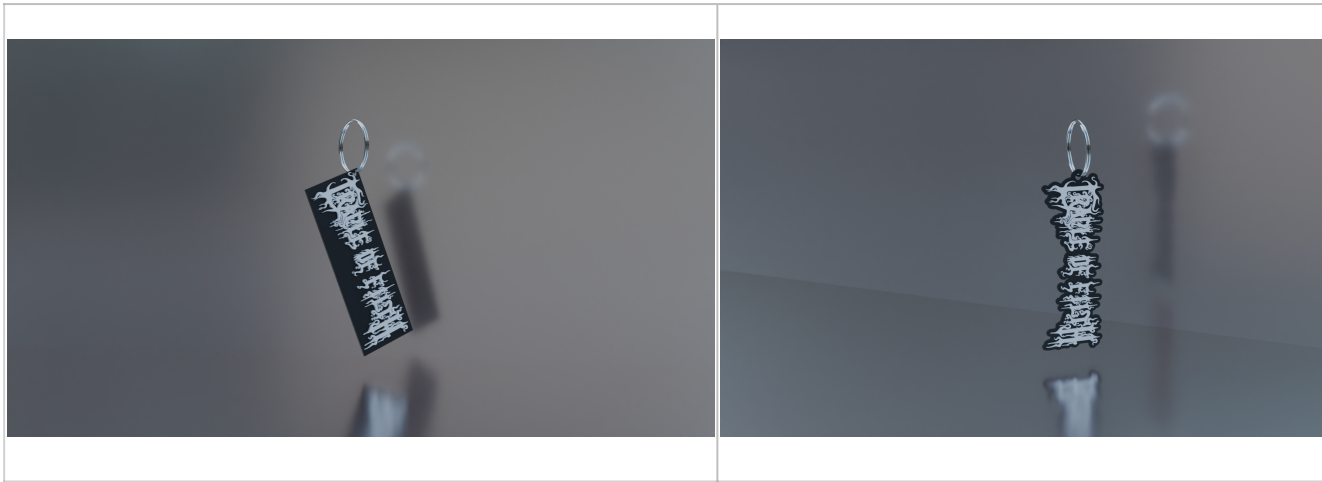
Cradle of Filth Keychain & Logo
Contains 2 versions:

v1



v2





Also check out stronger remix of this model: <https://www.printables.com/model/748967>

Also contains model without hole for keyring in both v1 and v2. You can add your own directly inside slicer to fit your specific needs, or print it as it is, just like a logo.

To make it multicolor, you don't need AMS. Just add a pause after the layer in the middle, manually swap filament and continue printing.

For example my print had 5 layers, so I added a pause at the beginning of 4th layer (after 3rd). When it stopped, I hit Unload filament on the printer, then loaded different color, then I continued the print.

I printed it with following settings:

Nozzle	0.4mm, highly recommended to use smaller nozzle for more detail
Layer Height	Highest possible
Wall Loops	4
Infill	Rectilinear, 100%
Supports	None
Brim	None

Printing took around 15 minutes on Bambu Lab A1 Mini (Standard speed)

Note: Keyring hole diameter is 2.65mm, keyring I used is 2.5mm thick

Model files



cradleoffilth-v2-keychain.stl



cradleoffilth-v1-keychain.stl



cradleoffilth-v2-logo.stl

☐ No keyring hole



cradleoffilth-v1-logo.stl

☐ No keyring hole

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