



# Star Wars Lithophane Lamp

t trexlertechie

VIEW IN BROWSER

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## Summary

Built a Star Wars lamp using 3D printing. This has a lithophane shade. Everything was printed on a Prusa MK3S. The...

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Built a Star Wars lamp using 3D printing. This has a lithophane shade. Everything was printed on a Prusa MK3S. The shade has a 190 mm I.D.

Lithophane can be designed here:

<https://3dp.rocks/lithophane/>

I used the outer curve - size 600MM - 360 setting for the curve. Everything else I left as default. I just did a image Google search for the images to use on the shade

Darth Vader bust can be found here:

<https://www.printables.com/model/36697-darth-vader-bust-stl>

I used Tinkercad to modify the bust for the lamp.

The light sockets can be found here:

[https://www.amazon.com/gp/product/B07BQRFHMK/  
ref=ppx\\_yo\\_dt\\_b\\_asin\\_title\\_o02\\_s00?ie=UTF8&psc=1](https://www.amazon.com/gp/product/B07BQRFHMK/ref=ppx_yo_dt_b_asin_title_o02_s00?ie=UTF8&psc=1)

The bulbs can be found here:

[https://www.amazon.com/gp/product/B07RX62616/  
ref=ppx\\_yo\\_dt\\_b\\_asin\\_title\\_o00\\_s00?ie=UTF8&psc=1](https://www.amazon.com/gp/product/B07RX62616/ref=ppx_yo_dt_b_asin_title_o00_s00?ie=UTF8&psc=1)

A video of the make can be found here:

## **Print Settings**

### **Printer Brand:**

Prusa

### **Printer:**

I3 MK3S

### **Rafts:**

No

### **Supports:**

No

### **Resolution:**

0.15

### **Infill:**

15%

### **Filament:**

3D Solutech Real White PLA White

### **Notes:**

15% infill for the support but the lithophane MUST be printed with 100% infill.

Category: 3D Printing

## **This remix is based on**



## Star Wars Lithophane Lamp

by trexlertechie

## Model files



**lithophane\_shade\_mount\_190mm.stl**

[Find source .stl files on Thingiverse.com](#)

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