



Fruit Basket - Lithophane (Night Light/nightlight)

 neocrisis

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Summary

1/19/20 I added the image which is curved which makes it much more stable while printing. Yes, It is curved but it...

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1/19/20

- I added the image which is curved which makes it much more stable while printing.

Yes, It is curved but it print comes out 100x much better than a straight print and honestly, putting them side by side, you cant tell the difference

Additionally, you are able to attach this image a night light.

Here is a lithophane for anime series Fruit Basket.

It has a 3mm thickness and a 3mm border around it.

My printing dimensions;

- height is 75% of width

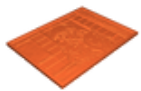
Thus, if the width is 120mm, then the height I use would be 90mm.

- I like printing my pictures standing up, I personally think it looks better. I tried printing a image flat....it looked very very bad. I personally will not try it again.
- I suggest using 100% infill to remove as many air gaps as possible, you do not really use much material anyway.
- You should use a brim to print this, I tried a raft but because the image is tall, it was not able to stand up straight and the print failed.

I am the owner of <https://www.neocrisis.com>

Category: Art

Model files



fruit_basket.stl



nl-fruit_basket.stl

[Find source .stl files on Thingiverse.com](#)

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