



Rear Speaker Kit, Gen 1 Honda Insight



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Summary

Printable version of the OEM G1 Insight rear speaker kit. For 6.5" speaker.

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Printable version of the OEM G1 Insight rear speaker kit. All G1 Insight's come pre-wired from factory for rear speakers, but the rear speakers themselves were an option. These parts provide mounting for 6.5" speakers. Print 1 Spacer and 1 Cover per speaker.

I used Polk Audio DB651. Should work with other 6.5" speakers featuring 3X bolt pattern.

Full install instructions [here](#)

3DP Part List:

1. Spacer_Rear_Speaker_Honda_Insight_G1
2. Cover_Rear_Speaker_Honda_Insight_G1
3. Cover_Rear_Speaker_Honda_Insight_G1_FLAT (*Alternate version of 2, prints faster)
4. Tracing_Tool_Rear_Speaker_Honda_Insight_G1 (*Optional)

Hardware:

1. QTY:6 #8 self tapping screw: <https://www.mcmaster.com/99461A350/>
2. QTY:6 #8 U-nut and screw (I had these on hand but similar kit here: https://www.amazon.com/GOOACC-Assortment-Different-Automotive-Replacement/dp/B0BSFB6D55/ref=sr_1_1_sspa?keywords=clip%2Bnuts&qid=1706551714&sr=8-1-spons&sp_csd=d2lkZ2V0TmFtZT1zcF9hdGY&th=1))

Print Notes:

Unfortunately the Spacer part does require supports. If using break away supports, I've had success using a putty knife to pry between the final support layer and the part. If you don't care for the OEM looking curvature of the speaker cover, save time and print the alternate Cover_Rear_Speaker_Honda_Insight_G1_FLAT version. Avoid PLA, I printed my parts in ABS, but PETG or a nylon CF blend would also do well I assume.

Post a make, and enjoy!

-Alex

Model files



tracing_tool_rear_speaker_honda_insight_g1.stl



spacer_rear_speaker_honda_insight_g1.stl



cover_rear_speaker_honda_insight_g1_flat.stl



cover_rear_speaker_honda_insight_g1.stl

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