



## Kaen Doki - Flame Rimmed Pottery



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### Summary

Japanese famous pottery in Jomon period, about 5,000 years ago. Please refer to the Wikipedia for detail.

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**Related wiki page** <[https://en.wikipedia.org/wiki/File:Kaen\\_doki.stl](https://en.wikipedia.org/wiki/File:Kaen_doki.stl)>

The bottom of the pottery isn't flat so that I recommend lowering the model a bit before slicing.

Print condition (reference):

- layer height: 0.2mm
- nozzle: 0.4mm
- support: no  
( there are some portions over-hung too much to print perfect without support.)
- infill: 20%
- wall count: 3

# Model files



kaen\_doki.stl

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