



## Golf - 4 Leaf Clover Golf Ball Stencil Insert (V2)



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### Summary

4 Leaf Clover stencil (V2) insert to be used in conjunction with the Golf Ball Holder V2a,b & V3.

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### Description

The 4 leaf clover version of the stencil insert comes with extensions that fit into the grooves of the golf ball holder.

### Usage

- Recommend using a **fine or ultrafine sharpie** to accurately get logo transferred onto golf ball
- Logo insert to be used in conjunction with **Golf Ball Holder V2a,b** or **Golf Ball Holder (V3) model**.

Video of golf ball holder (V3) in use for lines on side and cross and lines stencil.

## Printing Tips

- Use an SLA printer (0.05mm layer height with supports) for best detail results since that keeps the stencil details crisp. Be aware that SLA prints have some level of shrinkage (due to curing and then degassing) so you will need to increase the scale of the print based on the resin shrinkage calibration results.
- For FDM printer use PETG with painted supports (snug) central areas of model with 0.1mm layer height.

## Support

- If you are interested in the Anycubic Photon M5s Pro SLA printer (I use this one) or other Anycubic printers and want to learn more please go to [Anycubic Store](#). For \$25 off use this CPMTPFIZJP coupon code at the Anycubic Store.
- Printed version available for purchase on ETSY at [PrintSphereDesigns](#) store.

## This remix is based on



**Golf - Golf Ball Stencil holder V2a (exposed magnets) & V2b (embedded magnets) - requires mono filament printer**

by Peter C

## Model files



**golf-logo-4-leaf-clover.3mf**

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