



HueForge Siberian Snow Tiger



Northern Outlier

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Summary

Siberian Snow Tiger HueForge



3.38 hrs



1 pcs



0.08 mm



0.40 mm



PLA



21 g



Creality
Ender 3 S1
Pro

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Siberian Snow Tiger made with HueForge. You do NOT need a multicolor printer for this. Everything is done with filament swaps at set layers.

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

Filaments Used:

PLA Generic Black Transmission Distance: 0.2

PLA Hatchbox White Transmission Distance: 10

PLA PolyLite Pro Black Transmission Distance: 0.3
PLA creality blue Transmission Distance: 2.6

Swap Instructions:

Start with Black

At layer #10 (0.88mm) swap to White

At layer #19 (1.6mm) swap to Black

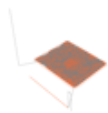
At layer #25 (2.08mm) swap to blue for the rest.

Model files



tiger_front_118x142.stl

Print files



tiger5h23mcs.gcode

PLA 0.40 mm 0.08 mm 3.38 hrs 21 g

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