



8+1 Coaster Pack



Epiales

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updated 11. 3. 2024 | published 11. 3. 2024

Summary

Choose your next coaster from 9 different designs; or choose them all!
Multicolor optional.

[Household](#) > [Home Decor](#)

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[pattern](#) [cupholder](#) [drinkcoaster](#) [circles](#) [hexagons](#) [lines](#)
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Here we have the 8+1 Coaster Pack! In other words, 8 patterned coasters and one without a specific pattern. Choose 1, 4, or print them all. Each standard 10cm by 10cm coaster has a cutout in the middle for a drink cup. The pattern cutouts are at a different depth from the drink cutout, so you can choose to print in 1, 2 or 3 colors easily using filament changes at height.

There is also a matching coaster holder for four coasters.

Coaster print settings:

- Nozzle: 0.40mm
- Layer height: 0.20mm (or variable layer height, with 0.20mm for the top 1.4mm)

- Infill: 15% is recommended
- Perimeters/Walls/Shells: 3

Coaster holder print settings:

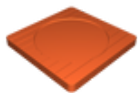
- Nozzle: 0.40mm or 0.60mm
- Layer height: 0.20-0.24mm
- Infill: 25% is recommended
- Perimeters/Walls/Shells: 3

Model files



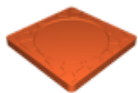
coaster_01_circles.stl

☐ Circles



coaster_02_lines.stl

☐ Lines



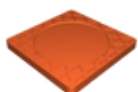
coaster_03_voronoi.stl

☐ Voronoi



coaster_04_diagonals.stl

☐ Diagonals



coaster_05_triangles.stl

☐ Triangles



coaster_06_circles.stl

☐ Circles



coaster_07_plain.stl

☐ Plain



coaster_08_sunburst.stl

☐ Sunburst



coaster_09_hexagons.stl

☐ Hexagons



coaster_holder.stl

☐ Holder

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