



## Synology DS218+ vibration-dampening legs



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[VIEW IN BROWSER](#)

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### Summary

Legs that fit snugly underneath a Synology DS218+, reducing its contact area and lowering vibration noise.



1.50 hrs



1 pcs



0.15 mm



0.40 mm



Flex



22 g



Creality  
Ender 3 V3  
SE

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My first model, simple and overkill, but effective. Takes about 1.5 hours to print, print two for both ends.

Print in TPU without supports, with the following parameters:

- Material: CR-PLA\_1.75
- Layer Height: 0.15mm
- Wall Line Count: 3
- Top Layers: 8
- Bottom Layers: 3

- Infill Density: 40%
- Infill Pattern: Honeycomb
- Print Speed; 100mm/s
- Printing Temperature: 225c
- Build Plate Temperature: 50c
- Retraction Distance: 2mm

In the files you'll find a txt file, change its file extension to .cxprofile and import into Creality Print slicer to have the above preselected, or print the .gcode directly.

## Model files



**synologystand-ds218.stl**

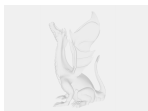
## Print files



**synglystand-ds218.gcode**

Flex 0.40 mm 0.15 mm 1.50 hrs 22 g

## Other files



**synologystand-ds218.txt**

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