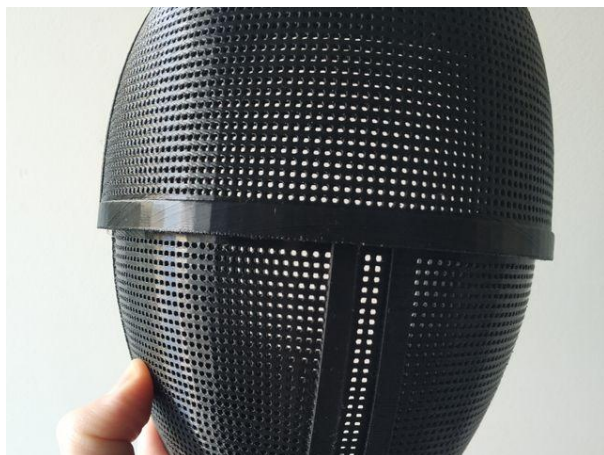




## Squid Game - Goon mask



r1nce

VIEW IN BROWSER

updated 16. 10. 2021 | published 16. 10. 2021

### Summary

All credit to kimgooni at Thingiverse for this wonderful model from the Netflix series, Squid Game.



32.34 hrs



2 pcs



0.20 mm



0.40 mm



PLA



195 g



Prusa MINI /  
MINI+

[Costumes & Accessories](#) > [Cosplay & Costumes in general](#)

An unranked, collapsible Goon mask from the Netflix series, Squid Game, created by Thingiverse user kimgooni - <https://www.thingiverse.com/kimgooni/designs>

3mf file is organised for a good print, and the gcode attached worked perfectly on my Prusa Mini+.

Have fun, and happy printing! =)

### Notes

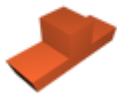
- This is scaled down to 95% to fit on the Mini+, but it fits my face and head well just as it is. Your mileage may vary.
- Kimgooni at Thingiverse has a range of stencils to suit your preferred Goon rank. You can find them at the above link. Be sure to scale them correctly if you use them!

- Mask pictured was printed with Jet Black Prusament.
- Project was done in Prusa Slicer 2.4.0 alpha2. You may need to use at least this version to open the .3mf file.

## Model files



**squid\_game\_goon\_updated.3mf**



**stopper.stl**



**btm.stl**



**top\_ver2\_with\_support.stl**

## Print files



**squid\_game\_goon\_updated\_bottom\_02mm\_pla\_mini\_12.gcode**

🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 12.11 hrs ⚖️ 76 g 🖨️ Prusa MINI / MINI+



**squid\_game\_goon\_updated\_02mm\_pla\_mini\_20h14m.gcode**

🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 20.23 hrs ⚖️ 119 g 🖨️ Prusa MINI / MINI+

[Find source .stl files on Thingiverse.com](https://www.thingiverse.com)

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