



Ghost Emoji Decorations for Halloween



Printo

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Summary

28/09/23 - Version 4 update



28.58 hrs



3 pcs



0.20 mm



0.40 mm



PLA



261 g



Prusa
MK3/S/S+

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Ghost Emoji Decorations!

I hope you all have a spooky yet happy Halloween this year with these super cool Emoji Ghosts!

Version 4 - 24/09/2023:

- Updated STL Files released.

- Added a thicker base for each 'foot' of the models, making it much easier to print them at the beginning. This enhancement removes the necessity of using brims, depending on the size you decide to print.

Version 3 - 24/09/2023:

- Updated STL Files released.
- Improved model to tackle bridging issues near the top.
- Addressed print issues with the Angry Ghost Emoji eyes, added supports in the eyes which can be optionally snipped carefully with filament shears.
- I recommend a brim with a minimum width of 3.2mm or greater.
- Important: For the Cross-Eyed Emoji Ghost simply cut the sacrificial layers in the middle of the eyes with your filament cutters upon completion. You can also try this with Angry Ghost Emoji v2.

Settings and Print Instructions

0.20mm Quality

15% infill to 100% infill

Seam: Rear

1 hour 40 minutes ~ print time for each model in its original size.

Legacy information:

In version 1 as you can see in the 3MF the ghosts are covered up in modifiers to enforce supports and block them where they are not necessary. Supports are required for the first couple of layers.

In version 2 is improved and makes use of brims to support the early parts of the print. If you have trouble with this part, increase the brim size and use the Height Modifier in PrusaSlicer/SuperSlicer to slow down the printing speed.

Want to print less than six ghosts? Simply hide the ghosts you don't need using the model list on the right of PrusaSlicer.

In my examples I used Ziro Glow in the Dark Green, Blue and Purple Filament. I hope Prusa makes their own GID filament someday.

Please share your makes with me!

Happy Printing!

If you enjoy these models, **you'll make my day if you buy me a cuppa tea.**

If you enjoy these models and feel inclined to support my work then please download from Cults: <https://cults3d.com/en/3d-model/various/ghost-emoji-decorations> I have added 7 more to the collection.

Please respect the non-commercial licence. If you wish to print and sell my models then please get in touch and we can make an arrangement. Thank you.

Model files

 **Version 4 STLs** 6 files

**v4-crosseyed-ghost.stl**
☐ Cut the sacrificial layers between the eyes

**v4-angry-ghost.stl**

**v4-ghostface-ghost.stl**

**v4-shocked-ghost.stl**

**v4-happy-ghost.stl**



v4-awe-ghost.stl



Version 4 STLs - Loop

6 files



v4-ghostface-ghost-loop.stl

☐ Cut the sacrificial layers between the eyes



v4-awe-ghost-loop.stl



v4-angry-ghost-loop.stl



v4-shocked-ghost-loop.stl



v4-happy-ghost-loop.stl



v4-crosseyed-ghost-loop.stl



Version 3 STLs

7 files



v3-shock.stl



v3-ghost-face.stl



v3-angry-ghost-2.stl

☐ This helps address the issue with printing overhangs at the top of each eye.



v3-cross-eyed.stl

☐ Cut the sacrificial layers in the middle of each eye or keep them :)



v3-awe.stl



v3-angry-ghost.stl



v3-smiley.stl



Version 3 STLs - Loop

7 files



v3-angry-ghost-loop.stl



v3-angry-loop-2.stl

☐ This helps address the issue with printing overhangs at the top of each eye.



v3-shock-loop.stl



v3-cross-eyed-loop.stl

☐ Cut the sacrificial layers in the middle of each eye or keep them :)



v3-ghost-face-loop.stl



v3-awe-loop.stl



v3-smiley-loop.stl



Version 2 - October 2022

3 files



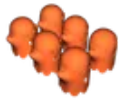
v2-emoji-ghosties-mk3s.3mf

☐ Version 2 with brims. No supports. If there is an issue during printing please let me know.



v2-emoji-ghosties-mk3s-hookloop.3mf

☐ Version 2 hook loop with brims.



cura-support-v1-ghost-emojis.3mf

☐ Cura is now supported. Maybe other slicers too? I hope it works.



Legacy Version 1 - October 2021 (use if v2 does not work)

6 files



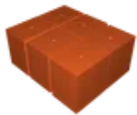
v1-emoji-ghosties-mk3s.3mf

☐ The Emoji Ghosts 3MF is ready to print with modifiers for printing the necessary supports.

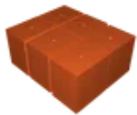


v1-emoji-ghosties-mini.3mf

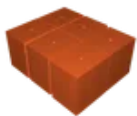
☐ Emoji Ghosts 3MF For Prusa Mini



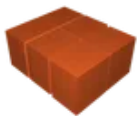
v1-emoji-ghosties-loop-mk3s.3mf



v1-emoji-ghosties-loop-mini.3mf



v1-emoji-ghosties-loop-mmus.3mf



v1-emoji-ghosties-mm.3mf

☐ Emoji Ghosts For MMU2 Single

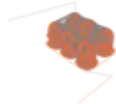
Print files



v2-emoji-ghosties-mk3s_02mm_pla_mk3s_9h2m.gcode

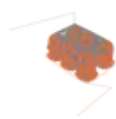
🌀 PLA 📏 0.40 mm 📏 0.20 mm ⌚ 9.03 hrs ⚖️ 85 g 🖨️ Prusa MK3/S/S+

📄 Version 2 - Let me know if you have trouble printing this.



v1-emoji-ghosties-mk3s_02mm_pla_mk3s_9h43m.gcode

🌀 PLA 📏 0.40 mm 📏 0.20 mm ⌚ 9.72 hrs ⚖️ 88 g 🖨️ Prusa MK3/S/S+



v1-emoji-ghosties-loop-mk3s_02mm_pla_mk3s_9h50m.gcode

🌀 PLA 📏 0.40 mm 📏 0.20 mm ⌚ 9.83 hrs ⚖️ 88 g 🖨️ Prusa MK3/S/S+

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