



Hisuian Pokéball



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Summary

A Hisuian Pokéball based on the Pokémon Center Replica I'm going to work on inserts to add Switch and 3DS Games Later

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Tags: [pokemon](#) [pokeball](#)

I based this off the Pokémon Center version. I wanted to make sure it was able to print in two parts and for the print to not need any other Materials to come together.

Printer Used

Elegoo Neptune 2s

SUNLU PLA Plus

Print Settings Used

.01mm

First layer printed at .03 (a thick first layer reduces warping)

10% infill

Tree Supports (I used a single tree support to save time just make sure it has a wide base my second attempt fell off mid print)

Model files

hisui_ball_top.stl



hisui_ball_bottom.stl



hisui_ball_latch.stl



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