



## LEDS Diffuser for Campzone 2019 badge



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updated 28. 3. 2023 | published 28. 3. 2023

### Summary

Diffuser for the Campzone 2019 badge Pro tip : if you print with 2 colors (white for front, black for grid and the...

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Pro tip : if you print with 2 colors (white for front, black for grid and the rest) you get much better results. Most slicers you can select a filament color change after x layers. I have included a photo to show this difference.

### Print instructions Category: DIY Print Settings

**Printer Brand:** Prusa

**Printer:** i3 MK3

**Rafts:** No

**Supports:** No

**Resolution:** 0.2mm

**Infill:** 10%

**Filament:** Real PLA White

**Notes:**

For extra effect you could change color to black after the frontplate is printed.

## This remix is based on



**LEDS Diffuser for Campzone 2019 badge**

by zeno4ever

## Model files



**campzone\_diffuser.stl**

[Find source .stl files on Thingiverse.com](#)

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