

MockingJay Part 2 Hueforge



togeis

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Summary

This is a hueforge I made from a MockingJay Part2 Poster.

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This is a hueforge I made from a MockingJay Part2 Poster.

I have used the folowing 5 filaments and swaps:

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

Filaments Used:

PLA Geeetech Black Transmission Distance: 0.1

PLA+ Sunlu Grey Transmission Distance: 1.3

PLA Geeetech New Grey Transmission Distance: 1.1

PLA Geeetech White Transmission Distance: 4

PLA BasicFil Red Transmission Distance: 3.9

Swap Instructions:

Start with Black

At layer #6 (0.56mm) swap to Grey

At layer #14 (1.2mm) swap to New Grey

At layer #21 (1.76mm) swap to White

At layer #30 (2.48mm) swap to Red for the rest.

The 3MF file is for one Bambu AMS

Slot 1: PLA Geeetech Black / PLA BasicFil Red

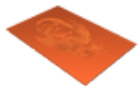
Slot 2: PLA+ Sunlu Grey

Slot 3: PLA Geeetech New Grey

Slot 4: PLA Geeetech White

For the red filament just swap the black from slot 1 after AMS is switching and printing from slot 2

Model files



mockingjay_front_160x240.stl

mockingjay_front_160x240.3mf

Other files

mockingjay_describe.txt

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