



I <3 Red cross!



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Summary

A decoration item perfect for anyone working in the red cross.

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It's a floating red cross in a heart!

I printed a previous version of this with less strings, and some design problems, so this is the second version. Improvements are very welcome!

I printed this with a 0.2 mm nozzle, with Creality K1.

Optimal profile (it says 0.16 mm nozzle) in orca slicer will make the strings too easy to break, so I suggest to use the standard profile.

Beware: some strings might deform during bridging because of the cooler vents so I suggest turning it down. Although I haven't figured out the desired amount yet.

In case the slicer makes unwanted bridges between the strings, try rotating the model a bit on the z axis.

Removing this from the plate makes good practice if someone aims to be a surgeon one day, but it can be managed.

Good luck!

Model files



red_cross_heart-partbody.3mf

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