



## "Blue StormPoopers" filament painting in Delfts Blue style



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### Summary

A collage of AI generated Stormtroopers in the famous dutch pottery "Delfts blue" style. I call it "Blue Stormpoopers"

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Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

The Model is 300x300mm in size

You may print at higher layer heights below the Min Depth of 0.48mm

The Max Depth is 2.2mm and the Actual Depth is 1.7mm

Filaments Used:

PLA+ GST3D BLACK Transmission Distance: 0.7

PLA+ GST3D BLUE Transmission Distance: 4

PLA+ GST3D Ice Blue Transmission Distance: 34

PLA+ GST3D WHITE Transmission Distance: 9.5

This print uses 4 unique filaments

Swap Instructions:

Start with BLACK

At layer #2 (0.24mm) swap to BLUE

At layer #7 (0.64mm) swap to Ice Blue

At layer #10 (0.88mm) swap to WHITE for the rest.

If you like this model you might also like the other models i have created in the same style.

R2D2 <https://www.printables.com/model/869685-r2d2-delfts-blue-hueforge>

Darth Vader <https://www.printables.com/model/871718-delfts-blue-darth-vader-filament-painting>

## Model files



**stormpoopers\_front\_300x300.stl**

## Other files

**stormpoopers\_describe.txt**

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