



Roman Empire - SPQR



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updated 6. 5. 2024 | published 6. 5. 2024

Summary

SPQR between laurel branches on a pedestal



0.60 hrs



2 pcs



0.20 mm



0.40 mm



PLA



6 g



Creality
Ender 3 V3
SE

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Printing

The model has two parts:

1. The SPQR text between the laurel branches
2. The pedestal support

Both of these can be printed in place. I've tested them with 0.2mm and 638.27% scaling (this makes the SPQR text 4 mm thick). For printing the text I've reduced the initial layer speed down to 10mm/s and travel to

50mm/s.

Model files



spqr.stl



pedestal.stl

Print files



pedestal.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.20 mm ⌚ 0.50 hrs ⚖️ 3 g



spqr.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.20 mm ⌚ 0.60 hrs ⚖️ 6 g

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