



Die Guide for DIN 225 / 25 x 9 mm Die Holder



suit

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Summary

Die Guide for M3, M4, M5, M6, M8, M10 and M12 threads to be used in a DIN 225 holder (25 x 9 mm)

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When cutting new threads on soft stock a little alignment is helpful - those die guides can be inserted in the die holder below the die and then act as a guide for getting the threads started.



The guides are modeled after common [DIN 225 guides](#) (affiliate link) - usually those guides are not heavy duty and are made of cast aluminium since they only used to align the die - they work fine when printed out of PLA or PETG and if they break, just print another one.

They work great with an [off the shelf die set](#) (affiliate link) from various brands like RUKO, EXACT and such).

Printing

- concentric top and bottom
- 100 % infill or maximum walls
- no supports required
- no assembly required

Model files



die-guides-v8_m3.3mf

☐ M3 only



die-guides-v8_m4.3mf

☐ M4 only



die-guides-v8_m5.3mf

☐ M5 only



die-guides-v8_m6.3mf

☐ M6 only



die-guides-v8_m8.3mf

☐ M8 only



die-guides-v8_m10.3mf

☐ M10 only



die-guides-v8_m12.3mf

☐ M12 only



m3-m12-die-guides-v8.3mf

☐ complete set

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