



Hueforge Charizard



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Summary

3D printed Hueforge charizard pokemon Card Base set

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DO NOT CHANGE THE Z HEIGHT OF THE PRINT. You may change X or Y, but keep Z height the same.

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

The Model is 177.28x245mm in size

You may print at higher layer heights below the Min Depth of 0.48mm

The Max Depth is 2.2mm and the Actual Depth is 2.2mm

Filaments Used:

PLA BambuLab Matte Charcoal Transmission Distance: 0.6

PLA BambuLab Matte Scarlet Red Transmission Distance: 2

PLA BambuLab Matte Lemon Yellow Transmission Distance: 4

PLA BambuLab Matte Ivory White Transmission Distance: 3.5

This print uses 4 unique filaments

Swap Instructions:

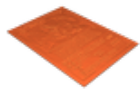
Start with Charcoal

At layer #17 (1.44mm) swap to Scarlet Red
At layer #21 (1.76mm) swap to Lemon Yellow
At layer #23 (1.92mm) swap to Ivory White for the rest.

Model files

charizard-card.3mf

charizard-card.stl



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