

Hueforge Greek portrait



Daniel

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Summary

Greek sculpture portrait

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DO NOT CHANGE THE Z HEIGHT.

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

The Model is 137.31x245mm in size

You may print at higher layer heights below the Min Depth of 0.48mm

The Max Depth is 2.2mm and the Actual Depth is 2.2mm

Filaments Used:

PLA BambuLab Matte Charcoal Transmission Distance: 0.6

PLA BambuLab Basic Blue Gray Transmission Distance: 3

PLA BambuLab Basic Beige Transmission Distance: 8

PLA BambuLab Matte Ivory White Transmission Distance: 3.5

This print uses 4 unique filaments

Swap Instructions:

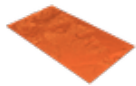
Start with Charcoal

At layer #6 (0.56mm) swap to Blue Gray

At layer #9 (0.8mm) swap to Beige
At layer #23 (1.92mm) swap to Ivory White for the rest.

Model files

greek-god_front_137x245.3mf



greek-god_front_137x245.stl

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