



Final Fantasy XI - Nation Flags

P PrintedCurios

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Summary

These are models of the nation flags from the Square-Enix mmorpg Final Fantasy XI. They are 100mm on a side.

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These are "Lithophane" models of the nation flags from the Square-Enix mmorpg Final Fantasy XI. They are 100mm on a side and 5mm tall. Currently I have models for Windurst, San d'Oria and Bastok. I hope to do more in the future. Please get in touch if you can assist in designing higher resolution samples of the other flags. Credit for the original .jpg files goes to Quantum_Slasher on deviantart (<http://quantumslasher.deviantart.com/>).

Print Settings

Printer:

Powerspec Ultra 3D Printer

Rafts:

No

Supports:

No

Resolution:

.1 mm layer height

Infill:

50% (25% or more is probably fine)

Notes:

Hatchbox Wood Fill PLA

190c nozzle temp

60c heated bed on polyamide

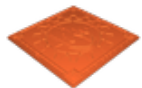
Post-Printing

Prints with moderate stringing using the Hatchbox Woodfill PLA. I used a diamond file to remove the strings. Regular Inland brand PLA printed much cleaner but wasn't quite the surface finish I was interested in.

How I Designed This

I used the .jpg files of the nation flags at <http://quantumslasher.deviantart.com/> and edited them in photo shop to adjust colors and clean up some details. I then used the Lithophane tool at <http://3dp.rocks/lithophane/> to convert these images to a 3D model.

Category: Toys & Games

Model files

bastok_100mm.stl



san_doria_100mm.stl



windurst_100mm.stl

[Find source .stl files on Thingiverse.com](#)

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